



OWNER'S MANUAL

COMMERCIAL WASHER



Before beginning installation, read these instructions carefully. This will simplify installation and ensure that the washer is installed correctly and safely. Leave these instructions near the washer after installation for future reference.

FH069FDL / FH069FD6L / FH069FD7L



MFL71671201
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PRODUCT FEATURES

DIRECT DRIVE SYSTEM

The advanced brushless DC motor drives the drum directly without using a belt and pulley.

TILTED DRUM AND EXTRA LARGE DOOR OPENING

The tilted drum and extra large opening make it possible to load and unload clothing more easily.

ULTRA CAPACITY

The larger drum enables more tumbling action and greater centrifugal force, but also less tangling and wrinkling of the laundry. Heavier loads, such as king size comforters, blankets, and curtains can be washed.

SEE-THROUGH DOOR AND BIG DOOR

You can see the laundry throughout the cycle.

MAGNETIC DOOR PLUNGER

Safely and conveniently secure the door slightly ajar with the magnetic door plunger. This will promote air circulation and allow the interior of the machine to dry. To use this feature, after the load has been removed, do not close the door completely. When the magnetic door plunger comes into contact with the metal washer cabinet, it will secure the door slightly open allowing the interior of the washer to dry.

STAINLESS STEEL DRUM

Stainless steel drum offers extreme durability.

TUB CLEAN

Regular cleaning of the tub on a monthly basis using TUB CLEAN can help keep the tub clean and fresh.

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IMPORTANT SAFETY INSTRUCTIONS

READ ALL INSTRUCTIONS BEFORE USE

⚠ WARNING

For your safety, the information in this manual must be followed to minimize the risk of fire or explosion, electric shock, or to prevent property damage, injury to persons, or death.

Your Safety and the safety of others are very important.

We have provided many important safety messages in this manual and on your appliance. Always read and obey all safety messages.

⚠ This is the safety alert symbol.

This symbol alerts you to potential hazards that can kill or hurt you and others.

All safety messages will follow the safety alert symbol and either the word DANGER, WARNING or CAUTION. These words mean:

⚠ DANGER

You will be killed or seriously injured if you don't immediately follow instructions.

⚠ WARNING

You can be killed or seriously injured if you don't follow instructions.

⚠ CAUTION

You may be slightly injured or cause damage to the product if you do not follow instructions.

All safety messages will tell you what the potential hazard is, tell you how to reduce the chance of injury, and tell you what can happen if the instructions are not followed.

IMPORTANT SAFETY INSTRUCTIONS

READ ALL INSTRUCTIONS BEFORE USE

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TECHNICAL SAFETY

▲ WARNING

To reduce the risk of fire, electric shock, or injury to persons when using this appliance, follow basic precautions, including the following:

- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
- Children should be supervised to ensure that they do not play with the appliance.
- If the power cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- Ventilation openings must not be obstructed by a carpet.
- This appliance is intended to be used in areas for communal use or in launderettes only and not in household applications.
- Use a new hose or hose-set supplied with the appliance. Reusing old hoses can cause a water leak and subsequent property damage.
- The water pressure must be between 100 and 1000 kPa.
- The maximum capacity in some cycles for dry clothes to be washed is 10 kg.

IMPORTANT SAFETY INSTRUCTIONS

READ ALL INSTRUCTIONS BEFORE USE

▲ WARNING

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BASIC SAFETY PRECAUTIONS

▲ WARNING

To reduce the risk of fire, electric shock, or injury to persons when using this appliance, follow basic precautions, including the following.

- Read all instructions before using the washer.
- Do not wash articles that have been previously cleaned in, washed in, soaked in, or spotted with gasoline, dry cleaning solvents, or other flammable or explosive substances, as they give off vapors that could ignite or explode.
- Do not add gasoline, dry cleaning solvents, or other flammable or explosive substances to the wash water. These substances give off vapors that could ignite or explode.
- Under certain conditions, hydrogen gas may be produced in a hot water system that has not been used for 2 weeks or more. HYDROGEN GAS IS EXPLOSIVE. If the hot water system has not been used for such a period, before using the washing machine, turn on all hot water faucets and let the water flow from each for several minutes. This will release any accumulated hydrogen gas. As the gas is flammable, do not smoke or use an open flame during this time.
- Do not allow children to play on or in the washer. Close supervision of children is necessary when the washer is used near children.
- Before the washer is removed from service or discarded, remove the door to prevent children from hiding inside.
- Do not install or store the washer where it will be exposed to the weather.
- Do not tamper with the controls.
- Do not repair or replace any part of the washer or attempt any servicing unless specifically recommended in the user-maintenance instructions or published user-repair instructions that you understand and have the skills to carry out.
- See Installation Instructions for grounding requirements.
- ALWAYS follow the fabric care instructions supplied by the garment manufacturer.
- Do not place items exposed to cooking oil in your washer. Items contaminated with cooking oils may contribute to a chemical reaction that could cause a load to catch fire.
- Do not use fabric softeners or products to eliminate static unless recommended by the manufacturer of the fabric softener or product.

SAVE THESE INSTRUCTIONS

GROUNDING INSTRUCTIONS

This appliance must be grounded. In the event of malfunction or breakdown, grounding will reduce the risk of electric shock by providing a path of least resistance for electric current. This appliance is equipped with a cord having an equipment-grounding conductor and grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

- Do not use an adapter or extension cord.
- Do not remove ground prong.
- If you don't have the proper outlet, consult an electrician.

▲ WARNING

Improper connection of the equipment-grounding conductor can result in risk of electric shock. Consult a qualified electrician or serviceman if you are in doubt as to whether the appliance is properly grounded. Do not modify the plug provided with the appliance - if it does not fit the outlet, have a proper outlet installed by a qualified electrician.

IMPORTANT SAFETY INSTRUCTIONS

READ ALL INSTRUCTIONS BEFORE USE

▲ WARNING

For your safety, the information in this manual must be followed to minimize the risk of fire or explosion, electric shock, or to prevent property damage, injury to persons, or death.

SAFETY INSTRUCTIONS FOR INSTALLATION

▲ WARNING

To reduce the risk of fire, electric shock, or injury to persons when using this appliance, follow basic precautions, including the following.

- **Refer to INSTALLATION INSTRUCTIONS for detailed grounding procedures.** Installation instructions are packed in the washer for installer's reference. If the washer is moved to a new location, have it checked and reinstalled by a qualified service person. Failure to follow this warning can cause serious injury, fire, electric shock or death.
- **Do not, under any circumstances cut or remove the third (ground) prong from the power cord.** Failure to follow this warning can cause serious injury, fire, electric shock or death.
- **For personal safety, this appliance must be properly grounded.** Failure to follow this warning can cause serious injury, fire, electric shock or death.
- **The power cord of this appliance is equipped with a 3-prong (grounding) plug which fits a standard 3-prong (grounding) wall outlet** to minimize the possibility of electric shock hazard from this appliance.
- **This washer must be plugged into a 220-240V~, 50Hz grounded outlet.** Failure to follow this warning can cause serious injury, fire, electric shock, or death.
- **Have the wall outlet and circuit checked by a qualified electrician to make sure the outlet is properly grounded.** Failure to follow this warning can cause serious injury, fire, electric shock, or death.
- **Where a standard 2-prong wall outlet is encountered, it is your personal responsibility and obligation to have it replaced with a properly grounded 3-prong wall outlet.** Failure to follow this warning can cause serious injury, fire, electric shock, or death.
- **Do not install on carpet. Install the washer on a solid floor.** Failure to follow this warning can cause serious leak damage.
- **Do not remove the ground prong. Do not use an adapter or extension cord. Plug into a grounded 3 prong outlet.** Failure to follow this warning can cause serious injury, fire, electric shock, or death.
- **The washer should always be plugged into its own individual electrical outlet which has a voltage rating that matches the rating plate.** This provides the best performance and also prevents overloading house wiring circuits which could cause a fire hazard from overheated wires.
- **Never unplug your washer by pulling on the power cord. Always grip the plug firmly and pull straight out from the outlet.** Failure to follow this warning can cause serious injury, fire, electric shock, or death.
- **Repair or replace all power cords that have become frayed or otherwise damaged. Do not use a cord that shows cracks or abrasion damage along its length or at either end.** Failure to follow this warning can cause serious injury, fire, electric shock, or death.
- **When installing or moving the washer, be careful not to pinch, crush, or damage the power cord.** Failure to follow this warning can cause serious injury, fire, electric shock, or death.
- **The washer must be installed and electrically grounded by a qualified service person in accordance with local codes,** to prevent shock hazard and assure stability during operation.
- **The washer is heavy. Two or more people are needed to install and move the appliance.** Failure to do so can result in back or other injury
- **Store and install the washer where it will not be exposed to temperatures below freezing or exposed to outdoor weather conditions.** Failure to follow this warning can cause serious leak damage.
- **Do not install the washer in humid spaces to reduce the risk of electric shock.** Failure to follow this warning can cause serious injury, fire, electric shock, or death.
- **To reduce the risk of injury to persons, adhere to all industry recommended safety procedures including the use of long sleeved gloves and safety glasses.** Failure to follow all of the safety warnings in this manual could result in property damage, injury to persons or death.
- **Keep the area underneath and around your appliances free of combustible materials such as lint, paper, rags, chemicals, etc.** Failure to do so can result in fire.

IMPORTANT SAFETY INSTRUCTIONS

READ ALL INSTRUCTIONS BEFORE USE

⚠ WARNING

For your safety, the information in this manual must be followed to minimize the risk of fire or explosion, electric shock, or to prevent property damage, injury to persons, or death.

SAFETY INSTRUCTIONS FOR USE, CARE, CLEANING, AND DISPOSAL

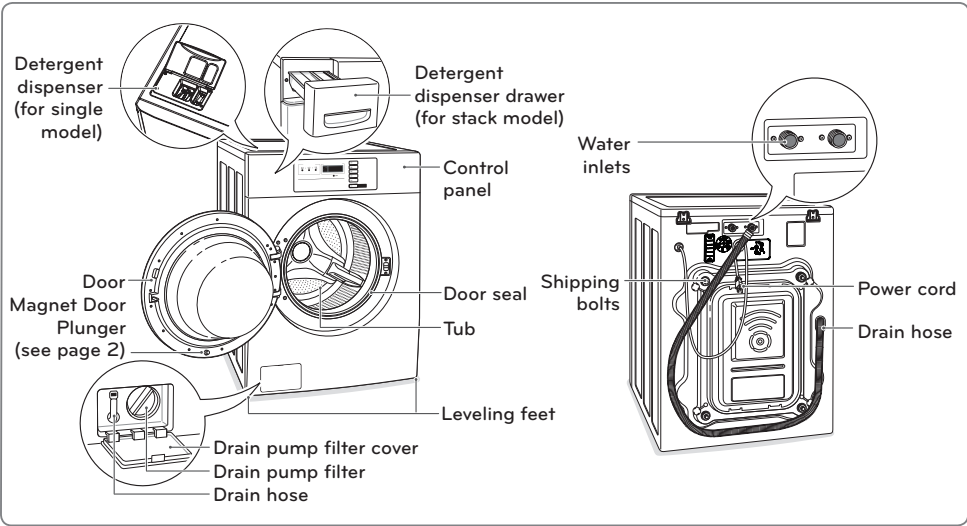
⚠ WARNING

To reduce the risk of fire, electric shock, or injury to persons when using the washer, follow basic precautions, including the following:

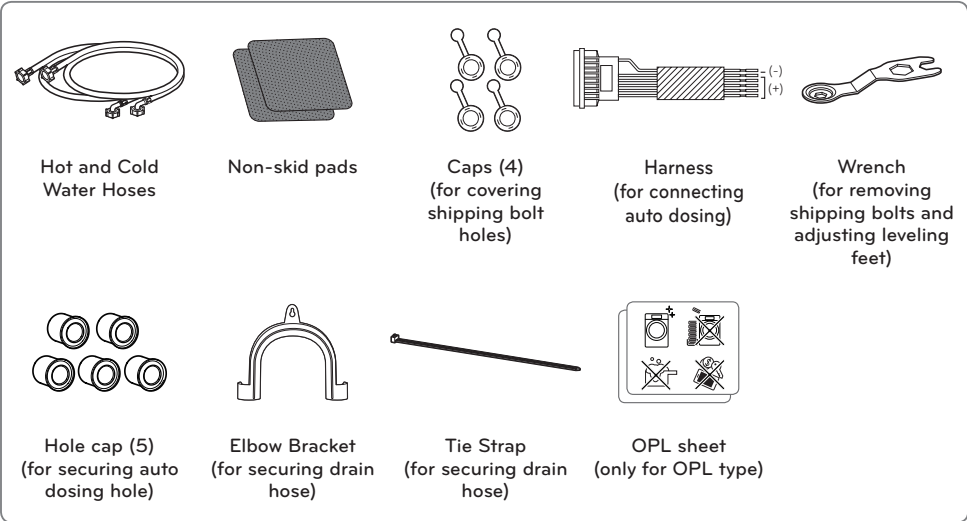
- **Unplug the washer before cleaning** to avoid the risk of electric shock.
- **Never use harsh chemicals, abrasive cleaners, or solvents to clean the washer.** They will damage the finish.
- **Do not put oily or greasy rags or clothing on top of the washer.** These substances give off vapors that could ignite the materials.
- **Do not wash items that are soiled with vegetable or cooking oil.** These items may contain some oil after laundering. Due to the remaining oil, the fabric may smoke or catch fire by itself.
- **Disconnect this appliance from the power supply before attempting any user maintenance.**
Turning the controls to the OFF position does not disconnect this appliance from the power supply.
Failure to follow this warning can cause serious injury, fire, electric shock, or death.
- **Do not combine laundry products for use in 1 load unless specified on the label. Do not mix chlorine bleach with ammonia or acids such as vinegar.**
Follow package directions when using laundry products. Incorrect usage can produce poisonous gas resulting in serious injury or death.
- **Do not reach into the washer while parts are moving. Before loading, unloading, or adding items, push the START/PAUSE button and allow the drum to coast to a complete stop before reaching inside.**
Failure to follow this warning can cause serious injury, fire, electric shock, or death.
- **Do not allow children to play on or in the washer.**
Close supervision of children is necessary when the washer is used near children. As children grow, teach them the proper, safe use of all appliances.
Failure to comply with these warnings could result in serious personal injuries.
- **Destroy the carton, plastic bag, and other packing materials after the washer is unpacked.**
Children might use them for play.
Cartons covered with rugs, bedspreads or plastic sheets can become airtight chambers.
Failure to comply with these warnings could result in serious personal injuries.
- **Keep laundry products out of children's reach.**
To prevent injury to persons, observe all warnings on product labels. Failure to comply with these warnings could result in serious personal injuries.
- **Remove the door to the washing compartment to avoid the danger of children or small animals getting trapped inside before your washer is removed from service or discarded.** Failure to do so can result in injury or death.
- **Before the washer is removed from service or discarded, remove the washer door to prevent accidental entrapment.**
Failure to comply with these warnings could result in serious personal injuries.
- **Unplug the washer before replacing external fuse.** Failure to follow this warning can cause serious injury, fire, electric shock or death.

PARTS AND ACCESSORIES

Parts



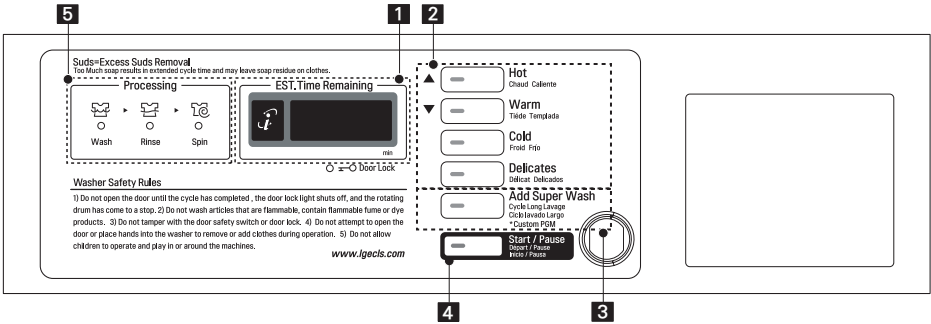
Accessories



CONTROL PANEL FEATURES

Coin type

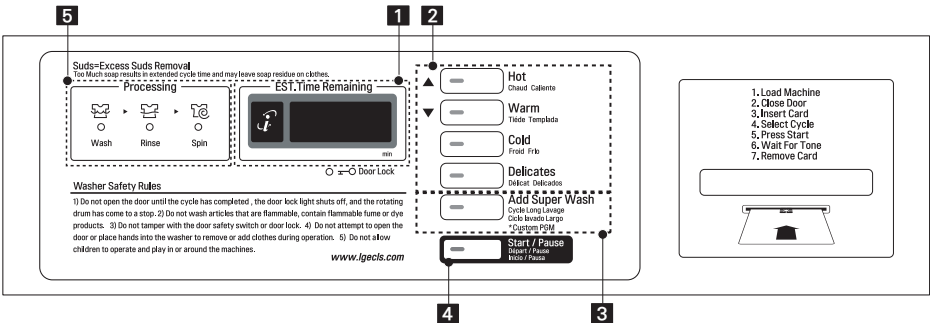
- Stack (FH069FDL)



Card / OPL type

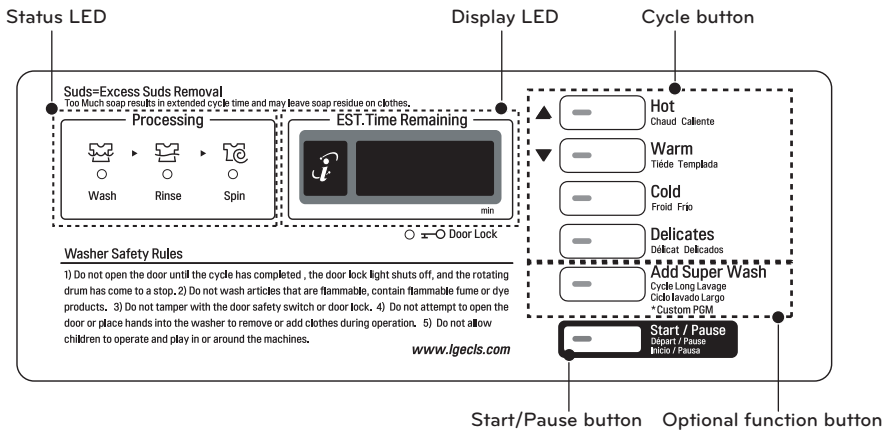
- Side by side (FH069FD7L)

- Stack (FH069FD6L)



1. Display LED
2. Cycle button
3. Optional function button

4. Start/Pause button
5. Status LED



Display LED

The display shows the vend price and remaining time and programming options. Error codes are also displayed here.



Cycle button

Press the CYCLE button to select the desired cycle based on laundry types and conditions.

Hot

Use for hot washing for heavy fabrics, such as white clothes, table linens, and heavily soiled clothes.

Warm

Use for warm washing for heavy fabrics, such as jeans, corduroys, or work clothes.

Cold

Use for cold washing for sturdy fabrics, such as casual work.

Delicates

Use for cold washing for synthetic fabrics, such as washable knit fabric and no-iron finishes.

Optional function button





Add Super Wash: Wash time or rinse cycle can be added when additional coin is inserted or a valid cash card is entered.

Custom PGM: Customized cycle program can be used. Only available in OPL type.

Start/Pause button

The Start/Pause LED flashes when the full vend price has been satisfied and the cycle has been chosen.

Status LED

LED	Description
 Wash	LED flashes whenever the Washing cycle is in operation.
 Rinse	LED flashes whenever the Rinsing cycle is in operation.
 Spin	LED flashes whenever the Spinning cycle is in operation.
 Door Lock	LED flashes whenever the door lock is activated.

INSTALLATION INSTRUCTIONS

Checking and choosing the proper location

Install the washing machine on a solid concrete cement that is strong and rigid enough to support the weight of the washing machine, even when fully loaded, without flexing or bouncing. If the floor has too much flex, you may need to reinforce it to make it more rigid. If the floor is not solid, it may cause severe vibration and noise.

- 1 Clean the floor before installation.
 - Make sure to select solid and smooth ground.
- 2 Two or more people are needed for moving and unpacking the washing machine.
- 3 Allow for sufficient space between the walls and the washing machine for installation.

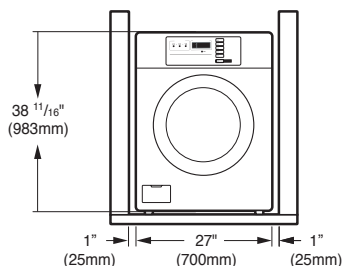
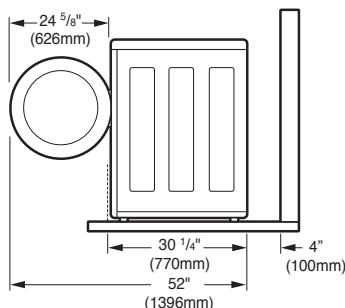
Space requirements

You must allow sufficient space for water lines, the drain line, and airflow.

NOTE

- Be sure to allow for wall, door, or floor moldings that may increase the required clearances.

Installing on a floor

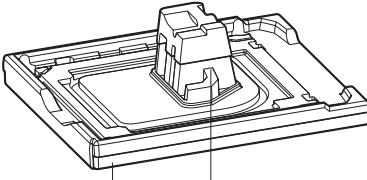


NOTE

- The floor must be strong and rigid enough to support the weight of the washer, when fully loaded, without flexing or bouncing. If your floor has too much flex, you may need to reinforce it to make it more rigid. A floor that is adequate for a top-loading washer may not be rigid enough for a front loading washer, due to the difference in the spin speed and direction. If the floor is not solid, your washer may vibrate and you may hear and feel the vibration throughout your house.
- Before installing the washer, make sure the floor is clean, dry and free of dust, dirt, water and oils so the washer feet can not slide easily. Leveling feet that can move or slide on the floor can contribute to excess vibration and noise due to poor contact with the floor.

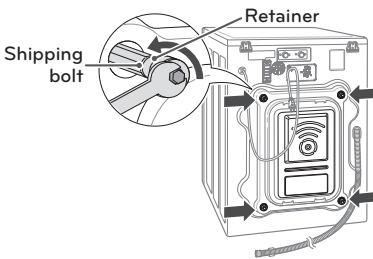
Unpacking and removing shipping bolts

When removing the washer from the carton base, be sure to remove the foam drum support in the middle of the carton base. If you must lay the washer down to remove the base packaging materials, always lay it carefully on its side. DO NOT lay the washer on its front or back.

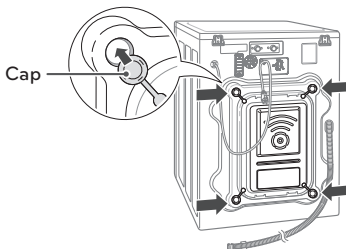


Carton Base Foam Tub Support

- 1 Remove the bottom two shipping bolts with the wrench (included) to fully loosen all four shipping bolts by turning them counterclockwise and then pulling them out.



- 2 Locate the four hole caps included in the accessory pack and install them in the shipping bolt holes.

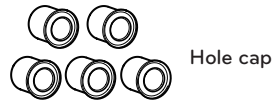


NOTE

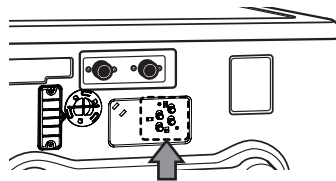
- Save the bolt assemblies for future use. To prevent damage to internal components, DO NOT transport the washer without reinstalling the shipping bolts.
- Failure to remove shipping bolts and retainers may cause severe vibration and noise, which can lead to permanent damage to the washer. The cord is secured to the back of the washer with a shipping bolt to help prevent operation with shipping bolts in place.

Installing Hole cap

- 1 Take the hole cap out from manual bag.



- 2 Insert the hole cap (4 pieces) into hose connect in back of the machine.



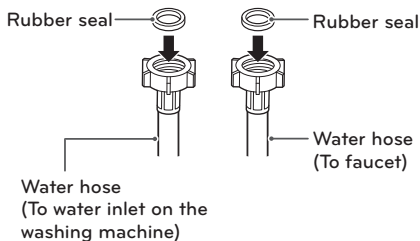
NOTE

- In case of using auto dosing feature, inserting hole cap is unnecessary.

Connecting the water lines

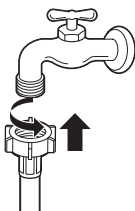
- 1 Check the rubber seals on both sides of the hose.

- Insert a rubber seal into the threaded fittings on each hose to prevent leaking.



- 2 Connect the water supply hoses to the HOT and COLD water faucets tightly by hand and then tighten another 2/3 turn with pliers.

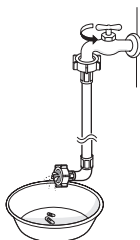
- Connect the blue hose to a cold water faucet and the red hose to a hot water faucet.



⚠ WARNING

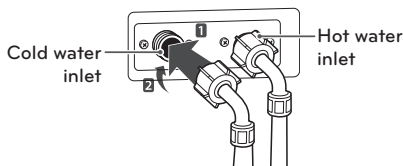
- **Do not overtighten.** Damage to the coupling can result.

- 3 After connecting inlet hose to water faucets, turn on the water faucets to flush out foreign substances (dirt, sand or sawdust) in the water lines. Let water drain into a bucket, and check the water temperature.



- 4 Connect the hoses to the water inlets tightly by hand and then tighten another 2/3 turn with pliers.

- Connect the blue hose to the cold water inlet and the red hose to the hot water inlet.



⚠ WARNING

- **Do not overtighten the hoses.** Overtightening can damage the valves resulting in leaking and property damage.

- 5 Check for leaks by turning on the faucets.
- If water leaks, check steps 1 to 4 again.

ⓘ NOTE

- For your safety, and for extended product life, use only authorized components. The manufacturer is not responsible for product malfunction or accidents caused by the use of separately purchased unauthorized parts.
- Use new hoses when you install the washing machine. Do not reuse old hoses. Use only the inlet hoses provided with the washer. LG does not recommend the use of aftermarket hoses.
- Periodically check the hoses for cracks, leaks and wear, and replace the hoses every 5 years.
- Do not stretch the water hoses intentionally, and make sure that they are not crushed by other objects.
- **Water supply pressure must be between 1.0 kgf/cm² and 10.0 kgf/cm² (100~1000 KPa).** If the water supply pressure is more than 10.0 kgf/cm², a pressure reducing valve must be installed.
- To provide optimum washing performance the hot water temperature should be set at 120-135°F (48-57°C) and the cold at 60°F (15°C).

Connecting the drain line

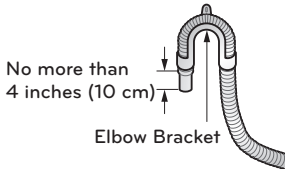
Secure the drain hose in place to prevent moving and leaking.

NOTE

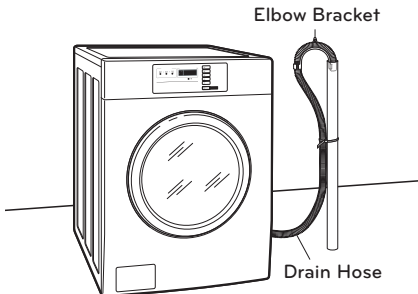
- The drain hose should be properly secured. Failure to properly secure the drain hose can result in flooding and malfunction.
- Total height of the hose end should not exceed 39.4 inches (100 cm) from the bottom of the washer.
- The drain must be installed in accordance with any applicable local codes and regulations.
- Make sure that the water lines are not stretched, pinched, crushed, or kinked.

Using a standpipe

- 1 Clip the end of the hose into the elbow bracket.
 - Connect the elbow bracket within 4 inches (10 cm) from the end of the drain hose. If the drain hose is extended more than 4 inches (10 cm) beyond the end of the elbow bracket, mold or microorganisms could spread to the inside of the washer.



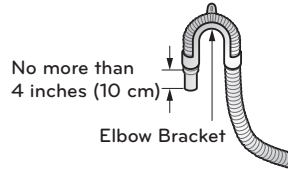
- 2 Insert the end of the drain hose into the standpipe.



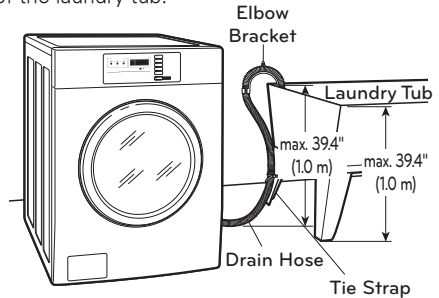
- 3 Use a tie strap to secure the drain hose in place.

Using a laundry tub

- 1 Clip the end of the hose into the elbow bracket.
 - Connect the elbow bracket within 4 inches (10 cm) from the end of the drain hose. If the drain hose is extended more than 4 inches (10 cm) beyond the end of the elbow bracket, mold, or microorganisms could spread to the inside of the washer.

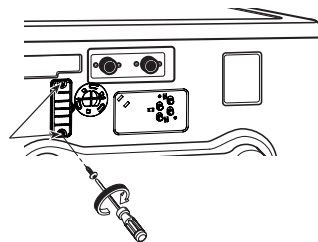


- 2 Hang the end of the drain hose over the side of the laundry tub.



- 3 Use a tie strap to secure the drain hose in place.

Connecting the auto dosing



- 1 Unscrew the 2 screws on the protective cover and remove the cover.
- 2 Connect the auto dosing harness from Accessory parts.

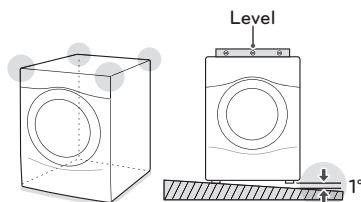
NOTE

- The voltage of the auto dosing machine should be the same as the washer's voltage.

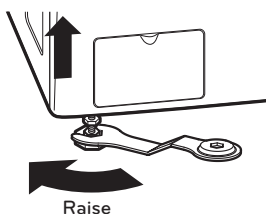
Leveling the washing machine

The washer tub of your new washing machine spins at very high speeds. To minimize vibration, noise, and unwanted movement, the floor must be perfectly level and solid.

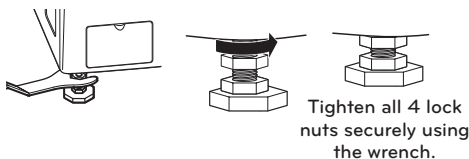
- 1 Check the washing machine's level.
 - Check the precise level by rocking the top edges of the washing machine or placing a level on the washing machine. The slope beneath the washing machine must not exceed 1°, and all four leveling feet must rest firmly on the floor.



- 2 Turn the lower leveling feet clockwise to level the washing machine.
 - Turning the lower leveling feet clockwise raises the washing machine.



- 3 Turn the locknuts counterclockwise and tighten them when the washing machine is level.



- 4 Check the washing machine's level again.
 - Push or rock the top edges of the washing machine gently to make sure that the washing machine does not rock.
 - If the washing machine rocks, repeat steps 1 to 3.

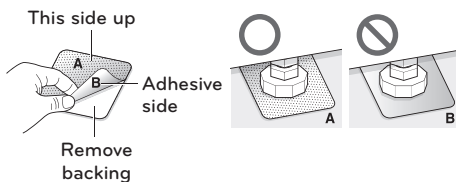
⚠ WARNING

- Using the washing machine without leveling, it may result in malfunction caused by the production of excess vibration and noise.
- **Use the leveling feet only when you level the washing machine.** If you raise the leveling feet unnecessarily, it may cause abnormal vibration of the washing machine.

Using non-skid pads (optional)

If you install the washing machine on a slippery surface, it may move because of excessive vibration. Incorrect leveling may cause malfunction through noise and vibration. In the event of this, lay the non-skid pads under the leveling feet and adjust the level.

- 1 Clean the floor to attach the non-skid pads.
 - Use a dry rag to remove and clean foreign objects or moisture. If moisture remains, the non-skid pads may slip.
- 2 Adjust the level after placing the washing machine in the installation area.
- 3 Place the adhesive side of the non-skid pad on the floor.
 - It is most effective to install the non-skid pads under the front legs. If it is hard to place the pads under the front legs, place them under the back legs.



- 4 Check the washing machine's level again.
 - Push or rock the top edges of the washing machine gently to make sure that the washing machine does not rock. If the washing machine rocks, level the washing machine again.

PREPARATION












Precautions for fabric care before wash cycle

Read and observe the following to prevent shrinkage or damage to clothes.

- ◆ Check all pockets to make sure that they are empty.
 - Items such as clips, matches, pens, coins, and keys can damage both your washer and your clothes.
- ◆ Close zippers, hooks, and drawstrings to prevent these items from snagging or tangling on other clothes.
- ◆ Pretreat heavily stained areas before washing.
 - Doing so will produce clean, stain-free results.
- ◆ Combine large and small items in a load. Load large items first.
- ◆ Large items should not be more than half of the total washload.
- ◆ The washer can be fully loaded, but the drum should not be tightly packed with items.
 - The door of the washer should close easily.
- ◆ Do not wash single items, except for bulky items such as blankets. Make sure to wash laundry in similar types of loads.
 - Washing a single small item may result in the tub becoming unbalanced, vibrating, making a noise.
- ◆ Do not wash waterproof clothes.
 - This may cause abnormal vibration or may cause the load to bounce, which could damage the tub.
- ◆ Do not do the laundry with the clothes which are contaminated with oil, cream or lotions which are used in massage parlor, skin care shops or hairdressers.
 - It can deform parts of the product and may cause leakages
- ◆ Check if there are any other foreign objects in the door seal and take extra care that clothes do not get caught there.
 - Foreign objects in the door seal may stain clothes, and water may leak if clothes get caught in the door seal.
- ◆ Wash underwear or small, light items in a laundry net.
 - Small, light items may get caught in the door seal, and a brassiere hook may damage other items or the tub.
- ◆ Brush heavy soil, dust, or hair off fabrics before washing.
 - Laundry may not wash clean if there is dirt or sand on the fabrics, or they may be damaged due to particles rubbing against sheer fabrics.
- ◆ Wash blankets individually.
 - Washing more than one blanket together may produce unclean results due to tangling or an unbalanced load.
- ◆ Always separate fabrics according to their colors and wash them separately to prevent colors from running.
 - Fabrics may damage or become stained due to fabric dyes running or due to foreign objects transferring from one fabric to another.

Fabric care labels

Most articles of clothing feature fabric care labels that include instructions for proper care.

Category	Label	Directions
 Washing		Hand Wash
		Machine Wash, Normal Cycle
		Use Permanent Press/ Wrinkle Resistant washing machine setting (which has a cool down or cold spray before the reduced spin)
		Use Gentle/Delicate washing machine setting (slow agitation and/ or reduced wash time).
		Do Not Wash
		Do Not Wring
Water Temperature	...	Hot
	..	Warm
	.	Cold/Cool
 Bleach symbols		Any Bleach (When Needed)
		Only Non-Chlorine Bleach (When Needed)
		Do Not Bleach

Sorting laundry

It is recommended that you sort laundry into similar loads that are washable in the same cycle.
Refer to the following chart for sorting clothes

Colors	Whites / Lights / Darks
Soil	Heavy / Normal / Light
Fabric	Delicates / Easy Care / Sturdy Cottons
Lint	Lint Producers / Lint Collectors

Recommended detergent

Use HE (High-Efficiency) detergent for front-loading washing machines. HE detergents dissolve more efficiently and produce fewer suds to ensure efficient washing and rinsing. Use the correct amount of detergent as indicated on the label of the detergent packaging.

NOTE

- Use HE detergents, since using a regular detergent will produce excessive suds.
- HE detergents produce fewer suds, dissolve more efficiently to improve washing and rinsing performance, and help to keep the interior of your washer clean.
- Use less detergent for soft water.
- Wipe up any spills immediately, as liquids could damage the finish and the control panel of the washing machine.
- Using too much detergent can cause a build-up in the tub resulting in unsatisfactory performance and machine malfunction.
- If you use a detergent that does not dissolve easily or a detergent with high viscosity, it will leave a residue on the tub, which may not rinse properly.

About the dispenser

The automatic dispenser consists of three compartments which hold:

- Liquid chlorine bleach.
- Liquid fabric softener.
- Liquid and powdered detergent and color-safe bleach for main wash.

All laundry products can be added at once in their respective dispenser compartments. They will be dispensed at the appropriate time for the most effective cleaning.

After adding the laundry products to the dispenser, close the dispenser cover.

To add detergent, bleach, and fabric softener to the automatic dispenser:

1. Open the dispenser cover.
2. Load the laundry products into the appropriate compartments.
3. Slowly close the dispenser cover to avoid early dispensing of the laundry products.

NOTE

- It is normal for a small amount of water to remain in the dispenser compartments at the end of the cycle.

Loading the dispenser

Main Wash Detergent Compartment

This compartment holds laundry detergent for the main wash cycle, which is added to the load at the beginning of the cycle. Use HE (High-Efficiency) detergent with your washing machine.

Follow the detergent manufacturer's instructions with respect to the amount of detergent to use, and never use more than the recommended amount. Using too much detergent can result in detergent buildup in clothing and the washer. Either powdered or liquid detergent may be used.

NOTE

- Liquid or powdered color-safe bleach may be added to the main wash compartment with detergent of the same type.

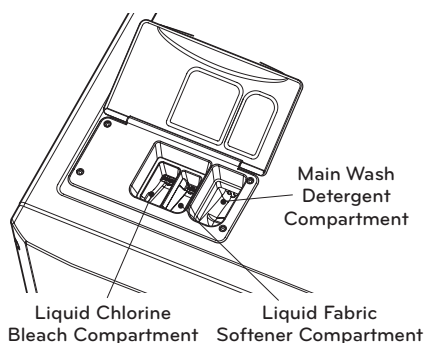
Liquid Bleach Compartment

This compartment holds liquid chlorine bleach, which will be dispensed automatically at the proper time during the wash cycle.

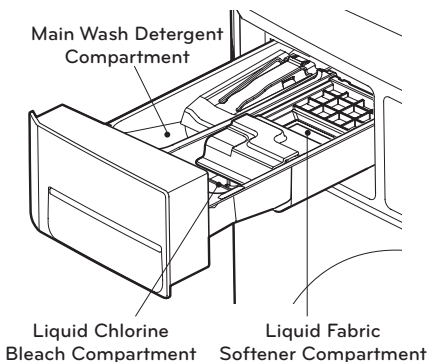
NOTE

- Do not add powdered or liquid color-safe bleach to this compartment.
- Always follow the manufacturer's recommendations when adding bleach. Do not exceed the maximum fill line. Using too much bleach can damage fabrics.
- Never pour undiluted liquid chlorine bleach directly onto the load or into the drum. Fabric damage can occur.

- Single model -



- Stack model -



Fabric Softener Compartment

This compartment holds liquid fabric softener, which will be automatically dispensed during the final rinse cycle.

NOTE

- Always follow the manufacturer's recommendations when adding fabric softener. Do not exceed the maximum fill line. Using too much fabric softener may result in stained clothes.
- Dilute concentrated fabric softeners with warm water. Do not exceed the maximum fill line.
- Never pour fabric softener directly onto the load or into the drum.
- Do not add the fabric softener sheets to this compartment.
- Do not add 'fabric sheet softener' into the dispenser draw as it is likely to cause water to leak out. If 'fabric sheet softener' has been added, please pull out the dispenser draw and remove.

OPERATING YOUR WASHER

1. Ready mode

1) Coin / Card type

- The cycle LEDs are lit at the same time, when the prices of cycles are equal.

2) OPL type

- The cycle LEDs flash at the same time, and displays PUSH.

NOTE

- Price setting varies by country
- Set your country from **LOC1** mode (Refer *How to enter the E4PE*)
- After EEPT, reset your country (Default country is EPN)

2. Insert card/coin (not for OPL type)

Insert a cash card that has a sufficient balance. The card balance should be more than the programmed vend price for a selected cycle.

NOTE

- When the card balance is not enough, machine displays the card balance for 5 seconds and then displays **ERR** message repetitively
- Insert a sufficient amount of change that is more than the programmed vend price for the selected cycle.

NOTE

- The machine will not start until sufficient coins are inserted.

3. Select the cycle

Press the desired button and press the Start button. The display LED will show the remaining time and the selected cycle starts.

- Select cycles designed for different types of fabric and soil levels.

CYCLE	Fabric type	Wash/Rinse Temp.
Hot	Cotton, linen, towels, shirts, sheets	Hot / Cold
Warm	Cotton, mixed loads, work clothes, jeans, shirts	Warm / Cold
Cold	Cotton, dress shirts, pants, wrinkle-free clothing, cotton/poly blend clothing, tablecloths	Cold / Cold
Delicates	Dress shirts, blouses, nylons, sheer or lacey garments	Cold / Cold

4-1. Add Super Wash

Wash time or rinse cycle can be added when additional coin is inserted or a valid cash card is entered.

4-2. Auto Dosing

Detergent can be automatically supplied during wash time when additional coin is inserted or a valid cash card is entered.

5. Custom PGM

Customized cycle program can be used. Only available in OPL type.

6. Change course

You cannot change the cycle while the machine is running.

7. Cycle finish

The machine stops and LED display shows **END** with beeper sound.

- * Do not work any button and stop the washer (When the washer is operating) or (when a cycle is in progress)

WARNING

- To reduce the risk of fire, electric shock, or injury to persons, **read the IMPORTANT SAFETY INSTRUCTIONS before operating this appliance.**

PROGRAMMING MODE

: You can check machine information or change setting on Program setup, Collect Information Data, Diagnostic Test.
There are two methods that you can enter programming mode.

How to enter Programming mode

You can enter programming mode only for Idle state and pause state.

- Card Type

- 1) Insert service card.
- 2) Display will show **L9C1**.

- Coin Type

- 1) Dissemble upper coin box key.
- 2) Take out the coin drop from the coin box.
- 3) Turn on/off the toggle switch at the back of the coin box.
- 4) Display will show **L9C1**.

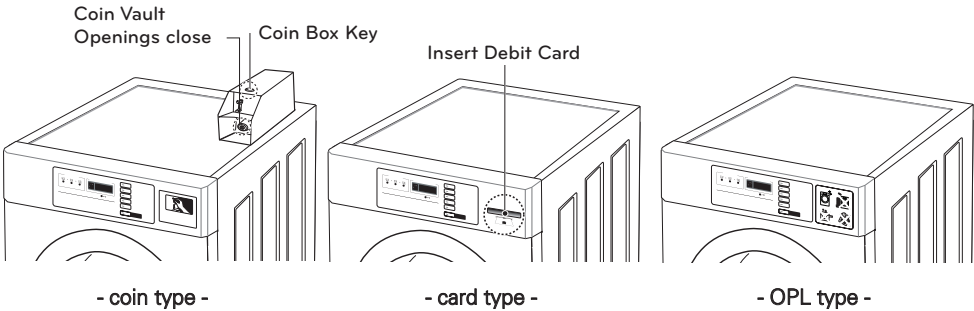
- All Types

- 1) Push the Hot & Cold button at the same time.
- 2) Push the Warm button 3 times.
- 3) Push the Start button.
- 4) Display will show **L9C1**.

How to use button

You can change Washer vend price, cycle time and Cycle parameters, etc.

Press Button	Description
Hot	Moves to upper level or Comes back to Idle State
Warm	Moves through modes in the same level (+)
Cold	Moves through modes in the same level (-)
Start	Enters the selected mode



NOTE

- If you turn on the power without connecting meter case for the first time, the machine display **L9C1**.
- When the machine is shipped from the factory, **it is set in the coin type**. You can change Card/ Coin type by button. (For more information refer to SETUP mode.)
- The machine will display PUSH for OPL type
- Price setting varies by country
- Set your country from **L0C1** mode (Refer *How to enter the L4PE*)
- After EEPT, reset your country (Default country is EPN)

Structure of Programming mode – Card / Coin type

Algorithm flow chart shows how to control the programming mode.

Before program set, check the structure of the programming mode.

1. Turn on/off toggle switch or insert service card, for entering setup mode (or follow OPL type instructions).
2. Press Hot button to move to the upper level.
3. Press Warm (+) or Cold (-) button if you want to be at the same level.
4. Press Start button to enter the details of Setup or Diagnostic Tests.

SETUP is to set price value, time value, vend type, etc.

TEST consists of line test, reset, free cycle, and kill cycle.

CLCT is to collect the usage data.

SETUP	TEST	CLCT
RGPR SPDC	L9C1	RGPR ACRC 1EUC
RGDP PRCC	L9C2	RGDP ACDC 1EAC
RGCP CCCC	L1FE	RGCP ACCC 1ETI
RGFP nrPC	EEPE	RGFP ACAC ACTI
RGHP RT	E13E	RGHP ACHC 1ETC
SPPR ESSD	COUR	RETC ACSC ACTC
SPDP C01	KILL	1EPC ACAR SCPT
SPCP C02	DUCE	1EDC ACUC AUPP
SPFP P1Pa	PRSS	1ECC ACFC 1Ed
SPHP E6PE	ECCL	1EAC ACPC ACd
SCPR UUUE		1EHC 1EHP 1ESd
AUPP BEEP		1ESC 1ETb ACSd
SbLn rEPF		1EAR 1EPd 1EAR3
SPCE dHUE		1EUC 1EdD ACAR3
FEA1 UESd		1EFC 1EAd ACdP
FEA2 rSEn		ACCL
FEA3 rSUE		
SPPD URUV		
SPbE E4PE		
SPEE CUSE		
RPdC		

NOTE

- Do not use **L9C2**, **L1FE**.
- It is used only in inspecting the machine.
- Price setting varies by country
- Set your country from **C0C1** mode (Refer *How to enter the E4PE*)
- After EEPT, reset your country (Default country is EPN)

Structure of Programming mode – OPL type

Algorithm flow chart shows how to control the programming mode.

Before program set, check the structure of the programming mode.

The method of entering setup mode.

- 1) Push the Hot & Cold button at the same time.
- 2) Push the Warm button 3 times.
- 3) Push the Start button.
- 4) Display will show **L9C1**.

SEUP is to set price value, time value, vend type, etc.

EESE consists of line test, reset, free cycle, and kill cycle.

CLCE is to collect the usage data.

<div>SEUP</div> <div><div>r9Pr</div><div>SPdC</div><div>r9dP</div><div>PrCC</div><div>r9CP</div><div>CCCC</div><div>r9rP</div><div>nrPC</div><div>r9RP</div><div>BBFe</div><div>SPPr</div><div>ESSd</div><div>SPdP</div><div>ECd1</div><div>SPCP</div><div>ECd2</div><div>SPrP</div><div>PtPp</div><div>SPHP</div><div>ECpP</div><div>SCPp</div><div>UULE</div><div>AUPp</div><div>BEeP</div><div>SbEn</div><div>rFFr</div><div>SPCE</div><div>dHUE</div><div>FEr1</div><div>UESd</div><div>FEr2</div><div>rSEn</div><div>FEr3</div><div>rSUE</div><div>SPPd</div><div>UAtU</div><div>SPdE</div><div>E4PE</div><div>SPdE</div><div>CUSE</div><div>rPdC</div></div>	<div>EESE</div> <div><div>L9C1</div><div>L9C2</div><div>LIrE</div><div>EEPe</div><div>Et3E</div><div>COUr</div><div>hILL</div><div>dUCC</div><div>PRSS</div><div>EcCL</div></div>	<div>CLCE</div> <div><div>r9Pr</div><div>ACrC</div><div>1EUC</div><div>r9dP</div><div>ACdC</div><div>1EAC</div><div>r9CP</div><div>ACCC</div><div>1EEL</div><div>r9rP</div><div>ACrC</div><div>ACEL</div><div>r9RP</div><div>ACrC</div><div>1EEC</div><div>dELC</div><div>ACSC</div><div>ACtC</div><div>1ErC</div><div>ACrU</div><div>SCPp</div><div>1EdC</div><div>ACUC</div><div>AUPp</div><div>1ECC</div><div>ACFC</div><div>1Ed</div><div>1EAC</div><div>ACrE</div><div>ACd</div><div>1EHC</div><div>1Enr</div><div>1ESd</div><div>1ESC</div><div>1Etb</div><div>ACSD</div><div>1EAV</div><div>1EPd</div><div>1ER3</div><div>1EUC</div><div>1Edd</div><div>ACR3</div><div>1EFC</div><div>1ERd</div><div>ACdP</div><div>ACtL</div></div>
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NOTE

- Do not use **L9C2** , **LIrE** .
- It is used only in inspecting the machine.

PROGRAMMING MODE –SETUP MODE



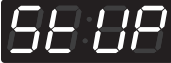




Setup Mode : **SE UP** (display)

You can change washer vend price, cycle time, and cycle parameters, etc.

Entering setup mode

- Coin type – Turn on/off toggle switch.
- Card type – Insert the service card.
- All Types – 1) Push the Hot & Cold button at the same time.
2) Push the Warm button 3 times.
3) Push the Start button.
- Then, the washer displays **L9C1**.

1. How to change regular price.

<div>Enter setup mode.</div> <div>You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Start button. Display previous regular price.	
	Press Warm(+) or Cold(-) button to set the regular price. (The vend price can be set from 0~10.00 in 0.1 increments.)	
	Press the Start button. The machine sets up the regular price, then advances to the next process automatically.	
1. Continue to set up the next price. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button twice.		

NOTE

- Price setting varies by country
- Set your country from **L0C1** mode (Refer *How to enter the E4PE*)
- After EEPT, reset your country (Default country is EPN)









2. How to change regular delicates price.

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SEUP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until REGDP appears in the display.	
	Press the Start button. Display previous regular delicates price.	
	Press Warm(+) or Cold(-) button to set the regular delicates price. (The vend price can be set from 0~10.00 in 0.1 increments.)	
	Press the Start button. The machine sets up the regular delicates price, then advances to the next process automatically.	
1. Continue to set up the next price. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button twice.		

NOTE

- Price setting varies by country
- Set your country from **LOC1** mode (Refer *How to enter the TYPE*)
- After EEPT, reset your country (Default country is EPN)

3. How to change regular cold price

Enter setup mode. You will see LqC1 	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SEUP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until REGCP appears in the display.	
	Press the Start button. Display previous regular cold price.	
	Press Warm(+) or Cold(-) button to set the regular cold price. (The vend price can be set from 0~10.00 in 0.1 increments.)	
	Press the Start button. The machine sets up the regular cold price, then advances to the next process automatically.	
1. Continue to set up the next price. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none"> • Coin type - Turn on/off toggle switch. • Card type - Pull the service card. • All types - Push the Hot button twice. 		

NOTE

- Price setting varies by country
- Set your country from **LOC1** mode (Refer *How to enter the E4PE*)
- After EEPT, reset your country (Default country is EPN)

4. How to change regular warm price

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SEUP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until 29.99 appears in the display.	
	Press the Start button. Display previous regular warm price.	
	Press Warm(+) or Cold(-) button to set the regular warm price. (The vend price can be set from 0~10.00 in 0.1 increments.)	
	Press the Start button. The machine sets up the regular warm price, then advances to the next process automatically.	
1. Continue to set up the next price. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button twice.		

NOTE

- Price setting varies by country
- Set your country from **Loc1** mode (Refer *How to enter the E4PE*)
- After EEPT, reset your country (Default country is EPN)

5. How to change regular hot price

<div>Enter setup mode.</div> <div>You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SEUP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until 29HP appears in the display.	
	Press the Start button. Display previous regular hot price.	
	Press Warm(+) or Cold(-) button to set the regular hot price. (The vend price can be set from 0~10.00 in 0.1 increments.)	
	Press the Start button. The machine sets up the regular hot price, then advances to the next process automatically.	
1. Continue to set up the next price. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none"> • Coin type - Turn on/off toggle switch. • Card type - Pull the service card. • All types - Push the Hot button twice. 		

NOTE

- Price setting varies by country
- Set your country from **LOC1** mode (Refer *How to enter the E4PE*)
- After EEPT, reset your country (Default country is EPN)

6. How to change special price

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SEUP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until SPPr appears in the display.	
	Press the Start button. Display previous special price.	
	Press Warm(+) or Cold(-) button to set a special price. (The vend price can be set from 0~10.00 in 0.1 increments.)	
	Press the Start button. The machine sets up the special price, then advances to the next process automatically.	
1. Continue to set up the next price. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button twice.		

NOTE

- Price setting varies by country
- Set your country from **Loc1** mode (Refer *How to enter the E4PE*)
- After EEPT, reset your country (Default country is EPN)

7. How to change special delicates price

<div>Enter setup mode. You will see LqC1</div> <div>L900</div>	Button	Display
	Press the Hot button.	EESE
	Press the Warm or the Cold button until SEUP appears in the display.	SEUP
	Press the Start button.	29PF
	Press the Warm or the Cold button until SPdP appears in the display.	SPdP
	Press the Start button. Display previous special delicates price.	0.00
	Press Warm(+) or Cold(-) button to set the special delicates price. (The vend price can be set from 0~10.00 in 0.1 increments.)	0.00
	Press the Start button. The machine sets up the special delicates price, then advances to the next process automatically.	SPdP
1. Continue to set up the next price. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button twice.		

NOTE

- Price setting varies by country
- Set your country from **Loc1** mode (Refer *How to enter the E4PE*)
- After EEPT, reset your country (Default country is EPN)

8. How to change special cold price

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SEUP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until SPCP appears in the display.	
	Press the Start button. Display previous special cold price.	
	Press Warm(+) or Cold(-) button to set the special cold price. (The vend price can be set from 0~10.00 in 0.1 increments.)	
	Press the Start button. The machine sets up the special cold price, then advances to the next process automatically.	
1. Continue to set up the next price. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button twice.		

NOTE

- Price setting varies by country
- Set your country from **Loc1** mode (Refer *How to enter the E4PE*)
- After EEPT, reset your country (Default country is EPN)









9. How to change special warm price

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SEUP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until SP-P appears in the display.	
	Press the Start button. Display previous special warm price.	
	Press Warm(+) or Cold(-) button to set the special warm price. (The vend price can be set from 0~10.00 in 0.1increments.)	
	Press the Start button. The machine sets up the special warm price, then advances to the next process automatically.	
1. Continue to set up the next price. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button twice.		

NOTE

- Price setting varies by country
- Set your country from **LOC1** mode (Refer *How to enter the TYPE*)
- After EEPT, reset your country (Default country is EPN)









10. How to change special hot price

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SEUP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until SPHP appears in the display.	
	Press the Start button. Display previous special hot price.	
	Press Warm(+) or Cold(-) button to set the special hot price. ((The vend price can be set from 0~10.00 in 0.1increments.)	
	Press the Start button. The machine sets up the special hot price, then advances to the next process automatically.	
1. Continue to set up the next price. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button twice.		

NOTE

- Price setting varies by country
- Set your country from **Loc1** mode (Refer *How to enter the E4PE*)
- After EEPT, reset your country (Default country is EPN)

11. How to change add super wash price

<div> Enter setup mode. You will see LqC1  </div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SEUP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until SEPr appears in the display.	
	Press the Start button. Display previous add super wash price.	
	Press Warm(+) or Cold(-) button to set add super wash price. (The vend price can be set from 0~10.00 in 0.1 increments.)	
	Press the Start button. The machine sets up the add super wash price, then advances to the next process automatically.	
1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none"> Coin type - Turn on/off toggle switch. Card type - Pull the service card. All types - Push the Hot button twice. 		

NOTE

- Add Super Wash is only applied for Payment type
- Custom program is used for OPL type
- Price setting varies by country
- Set your country from **Loc1** mode (Refer *How to enter the E4PE*)
- After EEPT, reset your country (Default country is EPN)

12. How to change auto dosing price

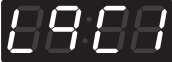

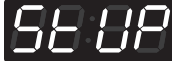
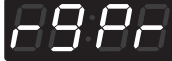



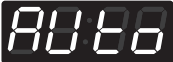



<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SEUP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until AUPF appears in the display.	
	Press the Start button. Display previous auto dosing price.	
	Press Warm(+) or Cold(-) button to set auto dosing price. (The vend price can be set from 0~10.00 in 0.1 increments.)	
	Press the Start button. The machine sets up the auto dosing price, then advances to the next process automatically.	
1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button twice.		

NOTE

- Auto Dosing is only applied for Payment type
- Custom program is used for OPL type
- Price setting varies by country
- Set your country from **Loc1** mode (Refer *How to enter the E4PE*)
- After EEPT, reset your country (Default country is EPN)

13. How to change optional function type

Optional function can be used to add super wash, auto dosing, or custom PGM.

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until SE EN appears in the display.	
	Press the Start button. Display previous 5 button type.	
	Press Warm or Cold button and then select the 5 button type you want. <div> Add super wash type</div> <div> Auto dosing type</div>	<div></div> <div></div>
	Press the Start button. The machine sets up the 5 button type, then advances to the next process automatically.	
	1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button twice.	

NOTE

- Add Super Wash(Auto dosing) is only applied for Payment type
- Custom program is used for OPL type

14. How to change add super wash type

Super wash can be used to add extra wash time, rinse cycle, or both.






<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until SPCE appears in the display.	
	Press the Start button. Display previous add super wash type.	
	Press Warm or Cold button and then select the add super wash type you want.	
	<div></div> Wash time increase.	
	<div></div> Both (Wash time increase and rinsing once more.)	
	<div></div> Rinsing once more.	
	Press the Start button. The machine sets up the add super wash type, then advances to the next process automatically.	
	1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button twice.	

NOTE

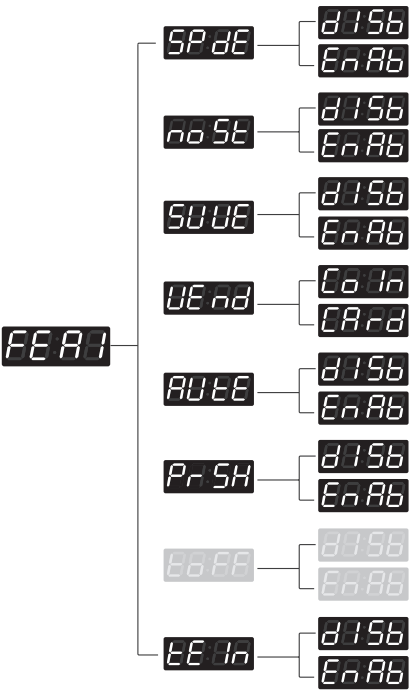
- Add Super Wash(Auto dosing) is only applied for Payment type
- Custom program is used for OPL type

15. How to enter the **FEA1**

FEA1 can be used to determine functions of the machine.

Enter setup mode. You will see LqC1 	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SEUP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until FEA1 appears in the display.	

Structure of **FEA1**



Content of **FEA1**

- SPdE** • Special price days apply or not
- noSt** • Non-stop wash apply or not
- SUUE** • Add super wash apply or not
- UEnd** • Select vend type
- AUUE** • Auto dosing apply or not
- PrSH** • Pre-wash apply or not
- toFF** • Top off apply or not (only for dryer)
- EEIn** • Twin spray apply or not

15-1. Special price day setup

Special price days can be used to set special prices (discounts) on select days.

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until FEE 1 appears in the display.	
	Press the Start button. Display SP DE .	
	Press the Start button. Press Warm or Cold button and then select d15b or EnAb .	One or the other will display.
	<div> Disable</div> <div> Enable</div>	<div></div> <div></div>
	Press the Start button. The machine sets up the special price day, then advances to the next process automatically.	
	1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button three times.	

15-2. Non-stop rinse setup

Non-stop rinse setup can be used to enable/disable simultaneous rinse & spin.

Button		Display
<div>Enter setup mode.</div> <div>You will see LqC1</div> <div>LqC1</div>	Press the Hot button.	EESE
	Press the Warm or the Cold button until SEUP appears in the display.	SEUP
	Press the Start button.	29P2
	Press the Warm or the Cold button until FEET appears in the display.	FEET
	Press the Start button. Display SPDE.	SPDE
	Press the Warm or the Cold button until noSE appears in the display.	noSE
	Press the Start button. Press Warm or Cold button and then select d15b or EnAb.	One or the other will display.
	<div>d15b Disable</div> <div>EnAb Enable</div>	<div>d15b</div> <div>EnAb</div>
	Press the Start button. The machine sets up the non-stop rinse, then advances to the next process automatically.	SUUE
1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none"> Coin type - Turn on/off toggle switch. Card type - Pull the service card. All types - Push the Hot button three times. 		

15-3. Add Super Wash setup

Add Super Wash setup can be used to enable/disable the super wash function.









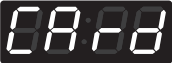

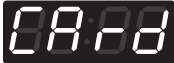
<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until FEAR appears in the display.	
	Press the Start button. Display SPdE .	
	Press the Warm or the Cold button until SUUE appears in the display.	
	Press the Start button. Press Warm or Cold button and then select d15b or EnAb .	One or the other will display.
	<div> Disable</div> <div> Enable</div>	<div></div> <div></div>
	Press the Start button. The machine sets up the add super wash application, then advances to the next process automatically.	
	1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button three times.	

NOTE

- Add Super Wash is only applied for Payment type
- Custom program is used for OPL type

15-4. Vend type setup - card type or coin type setup

Vend type setup can be used to select payment type between coin type and card type.













<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until FERR appears in the display.	
	Press the Start button. Display SPDE .	
	Press the Warm or the Cold button until UE nd appears in the display.	
	Press the Start button. Press Warm or Cold button and then select Coin or Card .	One or the other will display.
	<div> Coin type</div> <div> Card type</div>	<div></div> <div></div>
	Press the Start button, then machine sets up the vend type. And it is returned to the standby state.	

NOTE

- After setting the Value to VEND, vend type is changed directly without power on/off.

15-5. Auto dosing setup

Auto dosing setup can be used to enable/disable auto dosing operation.

Enter setup mode. You will see LqC1		Button	Display
		Press the Hot button.	
		Press the Warm or the Cold button until SE UP appears in the display.	
		Press the Start button.	
		Press the Warm or the Cold button until FEA1 appears in the display.	
		Press the Start button. Display SP DE .	
		Press the Warm or the Cold button until AUTE appears in the display.	
		Press the Start button. Press Warm or Cold button and then select d15b or EnAb .	One or the other will display.
	 Disable		
	 Enable		
		Press the Start button. The machine sets up the auto dosing, then advances to the next process automatically.	
	1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button three times.		

15-6. Pre-wash setup

Pre-wash setup can be used to enable/disable a short wash cycle before the main wash.

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until FEAR appears in the display.	
	Press the Start button. Display SPDE .	
	Press the Warm or the Cold button until Pr SH appears in the display.	
	Press the Start button. Press Warm or Cold button and then select d15b or EnAb .	One or the other will display.
	<div> Disable</div> <div> Enable</div>	<div></div> <div></div>
	Press the Start button. The machine sets up the pre-wash, then advances to the next process automatically.	
	1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none"> Coin type - Turn on/off toggle switch. Card type - Pull the service card. All types - Push the Hot button three times. 	

NOTE

- (top off) is not available in washer (Only for dryer)






15-7. Twin spray setup

Twin spray setup can be used to enable/disable water circulation during tumble. Twin spray pumps up water in the bottom of the tub to spray on laundry while tumbling.

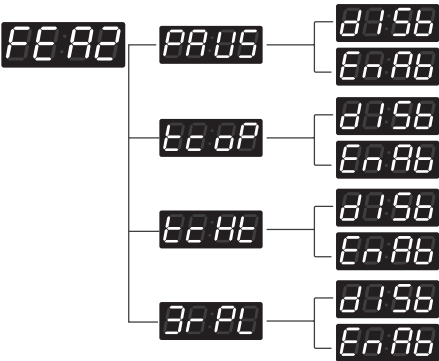
Button		Display
<div>Enter setup mode. You will see LqC1</div> <div></div>	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until FE A1 appears in the display.	
	Press the Start button. Display SP 8E .	
	Press the Warm or the Cold button until EE 1n appears in the display.	
	Press the Start button. Press Warm or Cold button and then select d156 or EnAb .	One or the other will display.
	<div> Disable</div> <div> Enable</div>	<div></div> <div></div>
	Press the Start button. The machine sets up the twin spray, then advances to the next process automatically.	
	<div>1. Continue to set up the next mode.</div> <div>2. Stop the change of setup value and go back to ready mode.</div> <div>• Coin type - Turn on/off toggle switch.</div> <div>• Card type - Pull the service card.</div> <div>• All types - Push the Hot button three times.</div>	

16. How to enter the **FEA2**





FEA2 can be used to determine functions of the machine.

Enter setup mode. You will see LqC1 	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SEUP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until FEA2 appears in the display.	

Structure of **FEA2**



Content of **FEA2**

-  • Pause function apply or not
-  • Tub clean Load detection apply or not
-  • Tub clean heater apply or not
-  • Max rpm limitation apply or not

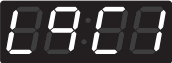










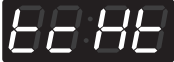
16-1. Pause function setup

Pause function setup can be used to enable/disable the ability to pause the cycle when pressing the Start/Pause button.

Button		Display
Enter setup mode. You will see LqC1		
Press the Hot button.		
Press the Warm or the Cold button until SE UP appears in the display.		
Press the Start button.		
Press the Warm or the Cold button until FE A2 appears in the display.		
Press the Start button. Display PAUS .		
Press the Start button. Press Warm or Cold button and then select disb or EnAb .		One or the other will display.
Disable		
Enable		
Press the Start button. The machine sets up the pause function, then advances to the next process automatically.		
1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button three times.		













16-2. Tub clean Load detection setup

Tub clean load detection setup can be used to enable/disable the ability to detect laundry load in the tub during tub clean. If enabled, the washer will detect whether or not a load is present in the washer.

Button	Display
Enter setup mode. You will see LqC1	
Press the Hot button.	
Press the Warm or the Cold button until SEUP appears in the display.	
Press the Start button.	
Press the Warm or the Cold button until FEAR appears in the display.	
Press the Start button. Display PAUS .	
Press the Warm or the Cold button until ECOP appears in the display.	
Press the Start button. Press Warm or Cold button and then select DISB or ENAB .	One or the other will display.
 Disable	
 Enable	
Press the Start button. The machine sets up load detection function, then advances to the next process automatically.	
1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none"> Coin type - Turn on/off toggle switch. Card type - Pull the service card. All types - Push the Hot button three times. 	

16-3. Tub clean Heater setup

Tub clean Heater setup can be used to enable/disable the ability to heater function during tub clean. If enabled, the washer will help the tub clean more effectively by using a heater.

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SEUP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until FEA2 appears in the display.	
	Press the Start button. Display PAUS .	
	Press the Warm or the Cold button until EEHE appears in the display.	
	Press the Start button. Press Warm or Cold button and then select d15b or EAAb .	One or the other will display.
	<div> Disable</div> <div> Enable</div>	<div></div> <div></div>
	Press the Start button. The machine sets up heating function, then advances to the next process automatically.	
	1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button three times.	







16-4. Max rpm limitation setup

Max rpm limitation setup can be used to enable/disable the ability to limit the max rpm during spin process.
If enabled, the washer will limit the max rpm according to amount of laundry in the washer.

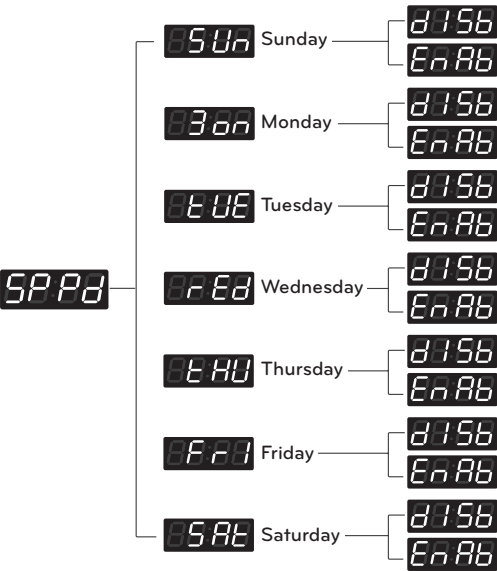
Button		Display
<div>Enter setup mode.</div> <div>You will see LqC1</div> <div>L9C1</div>	Press the Hot button.	EESE
	Press the Warm or the Cold button until SEUP appears in the display.	SEUP
	Press the Start button.	29PF
	Press the Warm or the Cold button until FEAP appears in the display.	FEAP
	Press the Start button. Display PAUS.	PAUS
	Press the Warm or the Cold button until 3rPL appears in the display.	3rPL
	Press the Start button. Press Warm or Cold button and then select DISB or ENAB.	One or the other will display.
	<div>DISB Disable</div> <div>ENAB Enable</div>	<div>DISB</div> <div>ENAB</div>
	Press the Start button. The machine sets up max rpm limitation function, then advances to the next process automatically.	PAUS
	1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none"> Coin type - Turn on/off toggle switch. Card type - Pull the service card. All types - Push the Hot button three times. 	

17. How to enter the special price day

SPPd can be used to select days to apply special prices.

Enter setup mode. You will see LqC1 	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SEUP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until SPPd appears in the display.	
	Press the Start button. Display SUn .	

Structure of **SPPd**



17-1. How to change to Sunday

Special prices can be enabled/disabled for each day of the week.



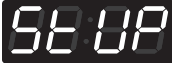




<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until SPPd appears in the display.	
	Press the Start button. Display SUn .	
	Press the Start button. Press Warm or Cold button and then select d15b or EnAb .	One or the other will display.
	<div> Disable</div> <div> Enable</div>	<div></div> <div></div>
	Press the Start button. The machine sets up the special price day (Sunday), then advances to the next process automatically.	
	1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button three times.	

NOTE

- As explained on the previous page, similarly, other days can be set up by the same method.

18. Special price beginning time setup

SPbE can be used to set the beginning time of hourly time range for special price.

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until SPbE appears in the display.	
	Press the Start button. Display previous special price beginning time.	
	Press Warm(+) or Cold(-) button to select time between 0 and 23 .	
	Press the Start button. The machine sets up the special price beginning time, then advances to the next process automatically.	
1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button twice.		

19. Special price ending time setup

SPEE can be used to set the ending time of hourly time range for special price.

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until SPEE appears in the display.	
	Press the Start button. Display previous Special Price ending time.	
	Press Warm(+) or Cold(-) button to select time between 1 and 24 .	
	Press the Start button. The machine sets up the special price ending time, then advances to the next process automatically.	
1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button twice.		

NOTE








- **RP dC** (regular priced dryer cycle time) is not available in washer.
- **SP dC** (special priced dryer cycle time) is not available in washer.

NOTE

- When setting up a special price period, the ending time must be later than the beginning time.

20. Prewash time setup

Prewash time setup can be used to set the time for prewash.

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until PR EE appears in the display.	
	Press the Start button. Display previous Prewash time.	
	Press Warm(+) or Cold(-) button to select prewash time between 4 and 8 .	
	Press the Start button. The machine sets up the prewash time, then advances to the next process automatically.	
1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button twice.		

21. Washing time setup

Washing time setup can be used to set the time for the main wash.

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until EEEE appears in the display.	
	Press the Start button. Display E051 . Press Warm or Cold button to select course.	
	: Hot course	
	: Warm course	
	: Cold course	
	: Delicates course	
	: None (only for Heater model)	
	Press the Start button. Display previous wash time.	
	Press Warm(+) or Cold(-) button to select wash time. (Maximum 15 minutes, Minimum 5 minutes.)	
	Press the Start button. The machine sets up the wash time, then advances to the next process automatically.	
	1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button three times.	

22. Rinsing times per cycle

nr PC can be used to set the number of rinses for each cycle.

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until nr PC appears in the display.	
	Press the Start button. Display C051 . Press Warm or Cold button to select course.	
	: Hot course	
	: Warm course	
	: Cold course	
	: Delicates course	
	: None (only for Heater model)	
	Press the Start button. Display previous rinsing times per cycle.	
	Press Warm(+) or Cold(-) button to select rinsing times per cycle. (Max 5, Min 1)	
	Press the Start button. The machine sets up the rinsing times per cycle, then advances to the next process automatically.	
	1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button three times.	

23. Rinsing time setup

Rinsing time setup can be used to set the time for each rinse.

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until SE RT appears in the display.	
	Press the Start button. Display C051 . Press Warm or Cold button to select course.	
	: Hot course	
	: Warm course	
	: Cold course	
	: Delicates course	
	: None (only for Heater model)	
	Press the Start button. Display previous rinsing time.	
	Press Warm(+) or Cold(-) button to select rinse cycle. (Max 16min, Min 8min)	
	Press the Start button. The machine sets up the rinsing time, then advances to the next process automatically.	
	1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button three times.	

24. Top spin speed – final spin time depends on RPM

Top spin speed setup can be used to set the maximum spin RPM.

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until St UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until ES 58 appears in the display.	
	Press the Start button. Display CO 51 . Press Warm or Cold button to select course.	
	: Hot course	
	: Warm course	
	: Cold course	
	: Delicates course	
	: None (only for Heater model)	
	Press the Start button. Display previous top spin speed.	
	Press Warm(+) or Cold(-) button to select top spin speed. (Refer to NOTE below for Top spin speed.)	
	Press the Start button. The machine sets up the top spin speed, then advances to the next process automatically.	
	1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button three times.	

NOTE

• Top spin speed

- 0 : 1200 rpm
- 3 : 800 rpm
- 6 : 500 rpm
- 1 : 1000 rpm
- 4 : 700 rpm
- 2 : 900 rpm
- 5 : 600 rpm

25. Value of coin 1

Value of coin 1 can be used to set the incremental coin value.








<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until LoC1 appears in the display.	
	Press the Start button. Display previous coin 1 value.	
	Press Warm(+) or Cold(-) button to select value of coin 1 (The value can be set from 10~1000 in 10 increments.)	
	Press the Start button. The machine sets up the value of coin 1, then advances to the next process automatically.	
	1. Continue to set up the next price. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types – Push the Hot button twice.	

! NOTE

- Price setting varies by country
- Set your country from **LoC1** mode (Refer *How to enter the E4PE*)
- After EEPT, reset your country (Default country is EPN)

26. Value of coin 2

Value of coin 2 can be used to set the incremental coin value for kiosk systems.

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until C 02 appears in the display.	
	Press the Start button. Display previous coin 2 value.	
	Press Warm(+) or Cold(-) button to select value of coin 2. (The value can be set from 10~1000 in 10 increments.)	
	Press the Start button. The machine sets up the value of coin 2, then advances to the next process automatically.	
1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button twice.		

NOTE

- Coin 2 is only available for kiosk system.

NOTE

- Price setting varies by country
- Set your country from **L0C1** mode (Refer *How to enter the E4PE*)
- After EEPT, reset your country (Default country is EPN)

27. Penny increment pricing offset

This represents the cent increment price offset used when debit card is setup.

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until PIPo appears in the display.	
	Press the Start button. Display previous penny increment pricing offset.	
	Press Warm(+) or Cold(-) button to select value of PIPo. (0~4)	
	Press the Start button. The machine sets up the value of PIPo, then advances to the next process automatically.	
1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button twice.		






















NOTE

- Penny Increment Pricing Offset is available only in card type. (It hasn't affected the coin type's price setting.)
 (top off time) is not available in washer.

28. How to change the water level

You can change the water level amongst three options.








- 1. **L0** indicate water level 23.8 [KHz]
- 2. **31dd** indicate water level 23.5 [KHz]
- 3. **H1** indicate water level 23.0 [KHz]

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until WULE appears in the display.	
	Press the Start button. Display C051 . Press Warm or Cold button to select course. <div> : Hot course</div> <div> : Warm course</div> <div> : Cold course</div> <div> : Delicates course</div> <div> : None (only for Heater model)</div>	
	Press the Start button. Press Warm or Cold button and then select <div> or  or </div> <div> 23.8 [KHz]  23.5 [KHz]  23.0 [KHz]</div>	
	Press the Start button. The machine sets up the value of water level, then advances to the next process automatically.	<div>One or the other will display.</div> <div></div> <div></div> <div></div>
	Press the Start button. The machine sets up the value of water level, then advances to the next process automatically.	
	1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type – Turn on/off toggle switch.• Card type – Insert the service card.• All types – Push the Hot button three times.	

NOTE








- This function can be set only at the machine. It cannot be managed via the setup card. (It is not applied in setup card.)

29. Beep volume

<div> Enter setup mode. You will see LqC1 </div> <div>  </div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until beEP appears in the display.	
	Press the Start button. Display previous value.	
	Press Warm or Cold button to select High or Low or Off.	
	Press the Start button. The machine sets up the beep volume, then advances to the next process automatically.	
1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none"> • Coin type – Turn on/off toggle switch. • Card type – Insert the service card. • All types – Push the Hot button twice. 		

30. Time to keep the coin (Use only for coin type)

REFr can be used to set the duration of maintaining the value of inserted coins.

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until REFr appears in the display.	
	Press the Start button. Display previous value.	
	Press Warm(+) or Cold(-) button to select button to select time between 0 ~ 180 .	
	Press the Start button. The machine sets up the time to keep the coin, then advances to the next process automatically.	
1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button twice.		

31. How to set drop count

dhUE can be used to set the number of drop counts. Drops occur while the machine checks for balancing of the load as the cycle enters higher RPM.

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SEUP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until dhUE appears in the display.	
	Press the Start button. Display default drop count.	
	Press Warm(+) or Cold(-) button to select time between 25 and 50 . (Unit of drop count : 5)	
	Press the Start button. The machine sets up the drop count, then advances to the next process automatically.	
	1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button twice.	

NOTE

- **Drop counts 25~45:** After dropping the selected amount of counts, UE will not occur. The cycle will end immediately or after spinning at a low RPM.
- **Drop counts 50:** After dropping the selected amount of counts, UE will occur. The cycle will end after shut down time. *Refer to How to set shut down time after UE.*



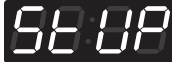





32. How to set shut down time after UE

Unbalance Error (UE) occurs when washer cannot balance the load within the selected drop counts.
UE Sd can be used to set the time for maintaining the UE status before shutting down the cycle.

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until UE Sd appears in the display.	
	Press the Start button. Display default shut down time.	
	Press Warm(+) or Cold(-) button to select time between 0~10. (0 : Permanent standby, 1~10 : Shut down after selected time) ※ To restart after Permanent standby, redistribute load and press Start button.	
	Press the Start button. The machine sets up the shut down time, then advances to the next process automatically.	
1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button twice.		








33. How to set rinse spin enable

rSEn can be used to enable/disable spinning before each rinse cycle.

<p>Enter setup mode. You will see LqC1</p> 	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until rSEn appears in the display.	
	Press the Start button. Display step of rinse.(rs1~rs5)	
	Press the Warm or the Cold button to select rinse spin EnAb or disb .	
	Press the Start button. The machine sets up the rinse spin and display next step of rinse.	
<p>1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode.</p> <ul style="list-style-type: none"> • Coin type - Turn on/off toggle switch. • Card type - Pull the service card. • All types - Push the Hot button twice. 		











34 . How to set drop count for rinse spin

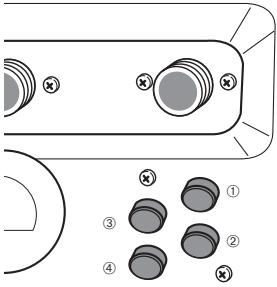
RSUE can be used to set the number of drop counts for each rinse spin.

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until RSUE appears in the display.	
	Press the Start button. Display default drop count.	
	Press Warm(+) or Cold(-) button to select drop count between 5~15 (Unit of drop count : 1)	
	Press the Start button. The machine sets up the drop count, then advances to the next process automatically.	
1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button twice.		

35. How to set auto dosing

WALL can be used to set the duration of auto dosage for each channel.






Enter setup mode. You will see LqC1 	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SE UP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until WALL appears in the display.	
	Press the Start button. Display auto dosing channel (CH1~5).	
	Press the Start button. Display previous dosing time (sec).	
	Press Warm(+) or Cold(-) button to select time between 0 and 20 (Except CH3) CH3 can select time between 0 and 10.	
	Press the Start button. Display next auto dosing channel. (until CH5) The machine sets up the dosing time.	
	Press the Hot button, then press the Cold button to advance to the next process.	

CH	Detergent	Input period	
①	Pre-wash	Pre-wash phase	
②	Main wash	Main wash phase	
③	Bleach	Main wash (Remaining washing time : 5 Minutes)	
④	Softener	Final rinse phase	

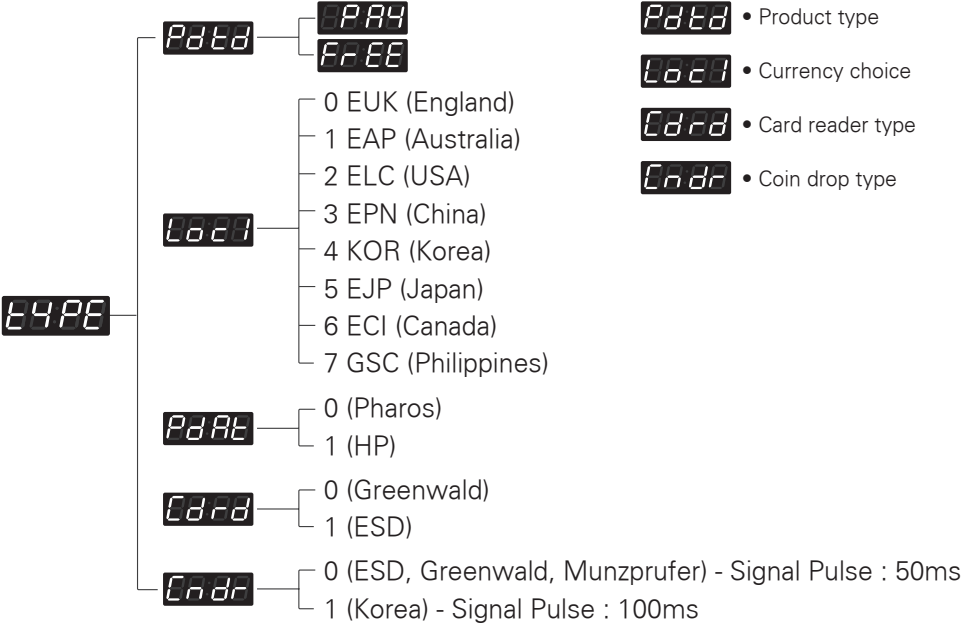
NOTE

- CH5 is not used in this machine.





36. How to enter the **E4PE**

Enter setup mode. You will see LqC1 	Button	Display
	Press the Hot button.	
	Press the Warm or the Cold button until SEUP appears in the display.	
	Press the Start button.	
	Press the Warm or the Cold button until E4PE appears in the display.	

Structure of **E4PE**



Content of **E4PE**

-  • Product type
-  • Currency choice
-  • Card reader type
-  • Coin drop type

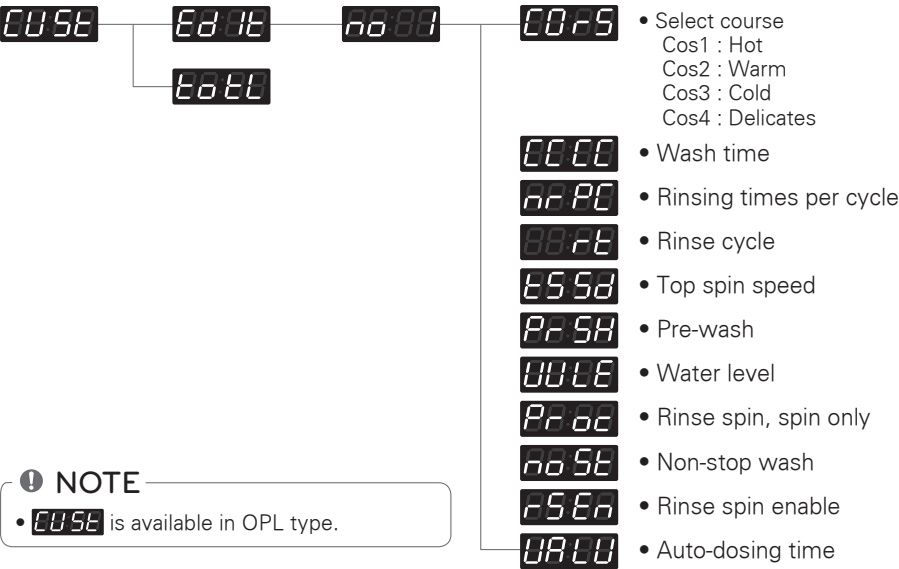
NOTE

- Pay means card or coin type.
- Default type is coin type. If you want to change coin type to card type, you need to setup vend type in fea1. (refer to FEA1 function)
- Free means OPL type.
- Price setting varies by country
- Set your country from **Lccl** mode (Refer *How to enter the E4PE*)
- After EEPT, reset your country (Default country is EPN)

37. How to set custom program

<div>Enter setup mode. You will see LqC1</div> <div>L901</div>	Button	Display
	Press the Hot button.	EESE
	Press the Warm or the Cold button until SEUP appears in the display.	SEUP
	Press the Start button.	29PF
	Press the Warm or the Cold button until EUSE appears in the display. Press the Start button.	EUSE
	Press the Warm or the Cold button until Edtl appears in the display. Press the Start button.	Edtl
	Press the Warm(+) or Cold(-) button to select the Number of custom course. (1~20) Press the Start button. The machine sets up the number of custom course.	00:20
	Press the Warm or the Cold button until Edtl appears in the display. Press the Start button.	Edtl
	Press the Warm or Cold button to select custom number. (no1~20) Press the Start button. The machine sets up the custom mode, then advances to the next process automatically.	no01

Structure of EUSE



NOTE

- EUSE is available in OPL type.

PROGRAMMING MODE - TEST MODE

Diagnostic tests: **EE5E** (display)

This program has been added for testing the washer and detecting errors.

Entering the test mode

Data Name	Button	Display	Description
Entering the test mode	1. Entering programming mode	L9C1	Insert service card (card type) Turn on/off toggle switch (coin type)
	2. Hot	EE5E	Press the Hot button. Then EE5E appears in the display.
	3. Start	L9C1	Enter the diagnostic test mode.

1. **L9C1**

According to pressing Start button, test move to the next step.






Number of times the START button is pressed	Check Point	Display
None		L9C1
1 time	Turns on all lamps and locks the door	Displays 8888 , 1U:XX, 1g:XX and 13:XX alternately (Version)
2 times	Tumble Clockwise.	rpm (40~50)
3 times	Low Speed Spin	rpm (600)
4 times	High Speed Spin	rpm (1200)
5 times	Inlet valve for main water turns on.	Water level frequency (255~)
6 times	Inlet valve for hot wash turns on.	Water level frequency (255~)
7 times	Inlet valve for atomizing turns on (single model). Inlet valve for softener turns on (stack model).	Water level frequency (255~)
8 times	Inlet valve for bleach turns on (single model). Inlet valve for atomizing/bleach turns on (stack model).	Water level frequency (255~)
9 times	Tumble counter clockwise.	rpm (40~50)
10 times	Heater turns on.	Displays water temperature
11 times	Turn on Circulation Pump.	Water level frequency (255~)
12 times	Drain Pump turns on.	Water level frequency (255~)
13 times	Turns on all lamps.	Displays 8888 , 1U:XX, 1g:XX and 13:XX alternately (Version)
14 times	Button Checks.	
15 times	High Speed Spin	rpm (1200)
16 times	12:30 PDA Signal Check	12:30 this function is not applied in this machine
17 times		L9C1

NOTE

- Make sure the drum is empty when a diagnostic test is performed. Do not use **L9C2**.

2. Factory reset - **EEPE**













After factory reset, machine information is changed to the default value.

Enter setup mode. You will see LqC1 	Button	Display
	Press the Warm or the Cold button until EEPE appears in the display.	
	Press the Start button.	
	Press the Warm button until 88:23 appears in the display.	
	Press the Start button, then factory reset is done. L9C1 is displayed. ※ OPL : "PUSH" is displayed	
1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none"> • Coin type – Turn on/off toggle switch. • Card type – Insert the service card. • All types – Push the Hot button twice. 		

! NOTE

- Washing time 8 minutes
- Rinse cycle twice
- Top spin speed 1200 rpm
- Add SUPER WASH 3 minutes extra wash and one extra rinse
- Auto Dosing supply detergent automatically during wash time
- Price setting varies by country
- Set your country from **L9C1** mode (Refer *How to enter the **EEPE***)
- After EEPT, reset your country (Default country is EPN)

3. Time setup

<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Warm or the Cold button until E 13E appears in the display.	
	Press the Start button. The display will cycle through 2000 -> 0101 -> Sat -> 0000 repeatedly.	
	Press the Start button.	
	Press Warm (+) or Cold (-) button to select year between 2000 and 2099.	
	Press the Start button. The machine sets up the year, then advances to the next process automatically.	
	Press Warm (+) or Cold (-) button to select a month between 01 and 12.	
	Press the Start button. The machine sets up the month, then advances to the next process automatically.	
	Press Warm (+) or Cold (-) button to select the day between 01 and 31.	
	Press the Start button. The machine sets up the day, then advances to the next process automatically.	
	Press Warm (+) or Cold (-) button to select the hour between 00 and 23.	
	Press the Start button. The machine sets up the hour, then advances to the next process automatically.	
	Press Warm (+) or Cold (-) button to select minute between 00 and 59.	
	Press the Start button. The machine sets up the minute.	
	1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types – Push the Hot button three times.	

NOTE

- When the machine is switched off, Time setup is initialized.






4. Courtesy cycle

A courtesy cycle is like a complimentary cycle given to the customer when the washer goes out of order after the customer has made the payment to wash clothes.


<div>Enter setup mode. You will see LqC1</div> <div>L900</div>	Button	Display
	Press the Warm or the Cold button until COU- appears in the display.	<div>COU-</div>
	Press the Start button.	<div>88:00</div>
	Press the Warm button until 88:19 appears in the display.	<div>88:19</div>
	Press the Start button.	
	Select the cycle you desire.	
	Press the Start button. Display will show the remaining time and Start.	

5. Cycle Kill

Coin / OPL type







<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Warm or the Cold button until HILL appears in the display.	
	Press the Start button.	
	Press the Warm button until 00:17 appears in the display.	
	Press the Start button. Start drain and display spin time.	
	Display End with beeping.	
	Go back to ready mode.	

Card type

<div>Insert cycle kill card.</div>	Description	Display
	Display spin time.	Spin Time
	Begin to drain.	Spin Time
	Remove cycle kill card.	
	Go back to ready mode.	

6. Password - **PASS**

How to change the password.



<div>Enter setup mode. You will see LqC1</div> <div></div>	Button	Display
	Press the Warm or the Cold button until PASS appears in the display.	
	Press the Start button.	
	Press the Warm button until 00:03 appears in the display.	
	Set up the number you want By pressing Warm(+) or the Cold(-) button. For example, If you want to change password number to No. 5. Press the Warm button until 00:05 appears in the display.	
	Press the Start button, then Password change is done. LqC1 is displayed.	
	1. Continue to set up the next price. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types – Push the Hot button twice.	




! NOTE

- Default password is 3.
If you want to change the password, you must know the present password.

7. Tub clean - **EcL**

To clean the tub, please run the TUB CLEAN cycle.

	Button	Display
Entering Tub Clean in ready/idle mode. Pay type: Price is displayed. OPL type: PUSH is displayed.	Press and hold the Hot & Warm button for at least 3 seconds. Display shows default number of Tub Clean cycle runs per operation.	
	Press the Warm(+) or Cold(-) button to select the number of Tub clean cycle runs. (1~3)	
	Press the Start button. Display will show the remaining time and Tub Clean starts.	
	When the TUB CLEAN cycle is finished, End is displayed with beeping.	
	Go back to ready mode.	

	Button	Display
Enter setup mode. You will see LqC1 	Press the Warm or the Cold button until EcL appears in the display.	
	Press the Start button. Display will show the remaining time and Tub clean Start.	
	When the TUB CLEAN cycle is finished, End is displayed with beeping.	
	Go back to ready mode.	
	1. Continue to set up the next mode. 2. Stop the change of setup value and go back to ready mode. <ul style="list-style-type: none">• Coin type - Turn on/off toggle switch.• Card type - Pull the service card.• All types - Push the Hot button twice.	

! NOTE

- Never load any laundry when using TUB CLEAN. The clothes may be damaged or become contaminated. Make sure to clean the washer tub when it is empty.
- Leave the door open after finishing the laundry to keep the tub clean.
- TUB CLEAN should be used weekly.
- Safely and conveniently secure the door slightly ajar with the magnetic door plunger. This will promote air circulation and allow the interior of the machine to dry.

PROGRAMMING MODE - COLLECT MODE

Collect information data : **EE EE** (display)

The washer collects the usage data so that the owner can check various information like number of various cycles used, how many times card or coins used, etc.

Entering the collect mode

Data Name	Button	Display	Description
Entering the collect mode	1. Entering the programming mode.	EE EE	Insert service card (card type), turn on/off toggle switch (coin type).
	2. Hot	EE SE	Press the Hot button until EE SE appears in the display.
	3. Warm(+), Cold(-)	EE EE	Press the Warm (+) , Cold (-) button until EE EE appears in the display.
	4. Start	29Pr	Enter the Collect information data.
	5. Warm(+), Cold(-)	xxxx	Move to each data list that you want to check by pressing with Warm (+) or Cold (-) button.
	6. Start	xxxx	Display the value of selected data list
	7. Hot	EE EE	Move to upper level or Comes back to Idle State

❖ Check the collect information reference to the follow lists. The lists are displayed by abbreviations.

Collect Mode Data lists

No.	Abbreviation	Meaning	Description
1	rgPr	Regular Price	0.00 ~ 10.00
2	rgdP	Regular Delicates Price	0.00 ~ 10.00
3	rgCP	Regular Cold Price	0.00 ~ 10.00
4	rgrP	Regular Warm price	0.00 ~ 10.00
5	rgHP	Regular Hot Price	0.00 ~ 10.00
6	dELC	Dryer Moisture Sense	0: disable 1: enable
7	lTrC	Interval Regular Cycles	Number of Regular cycles (0~65535)
8	ltdC	Interval Regular Delicates Cycles	Number of Regular Delicate cycles (0~65535)
9	lTCC	Interval Regular Cold Cycles	Number of Regular Cold cycles (0~65535)
10	lTAC	Interval Regular Warm Cycles	Number of Regular Warm cycles (0~65535)
11	lTHC	Interval Regular Hot Cycles	Number of Regular Hot cycles (0~65535)
12	lTSC	Interval Super Cycles	Number of Super cycles (0~65535) (Washer Only)
13	lTAU	Interval Auto Dosing Cycles	Number of Auto Dosing cycles (0~65535)
14	lTUC	Interval Service Cycles	Number of Service cycles (0~65535)
15	lTFC	Interval Token Cycles	Number of Token cycles (0~65535)
16	ACrC	Accumulated Regular Cycles	Number of Regular cycles (0~65535)
17	ACdC	Accumulated Regular Delicates Cycles	Number of Regular Delicate cycles (0~65535)
18	ACCC	Accumulated Regular Cold Cycles	Number of Regular Cold cycles (0~65535)
19	ACAC	Accumulated Regular Warm Cycles	Number of Regular Warm cycles (0~65535)
20	ACHC	Accumulated Regular Hot Cycles	Number of Regular Hot cycles (0~65535)
21	ACSC	Accumulated Super Cycles	Number of Super cycles (0~65535) (Washer Only)
22	ACAU	Accumulated Auto Dosing Cycles	Number of Auto Dosing cycles (0~65535)
23	ACUC	Accumulated Service Cycles	Number of Service cycles (0~65535)
24	ACFC	Accumulated Token Cycles	Number of Token cycles (0~65535)
25	ACrt	Accumulated Run Time	Number of Running minutes (0~65535)
26	ltnr	Interval No Runs	Money inserted, but no run
27	lTtb	Interval Trouble Cycles	No money, but ran
28	lTPd	Interval Power Downs	Number of power down
29	lTdd	Interval Unauthorized Service Door Openings	Number of Unauthorized Service Door Openings (0~ 255)
30	lTAd	Interval Authorized Service Door Openings	Number of Authorized Service Door Openings (0~255)
31	lTUC	Interval Unauthorized Coin Vault Openings	Number of Authorized Service Door Openings (0~255)
32	lTAC	Interval Authorized Coin Vault Openings	Number of Authorized Coin Vault Openings (0~255)
33	lTtl	Interval Total Income	Amount of money cycle(0 ~ 65535)
34	ACtl	Accumulated Total Income	Amount of money cycle(0 ~ 65535)
35	lTtC	Interval Total Cycles	Number of Total cycle(0 ~ 65535)
36	ACtC	Accumulated Total Cycles	Number of Total cycle(0 ~ 65535)
37	SCPr	Super Cycle Price	0.00 ~ 10.00
38	AUPr	Auto Dosing Price	0.00 ~ 10.00
39	ltd	Interval Money	Amount of money for regular cycle(0 ~ 65535)
40	Acd	Accumulated Money	Amount of money for regular cycle(0 ~ 65535)
41	lTsd	Interval Superwash Money	Amount of money for superwash cycle(0 ~ 65535)
42	ACSd	Accumulated Superwash Money	Amount of money for superwash cycle(0 ~ 65535)
43	lTA3	Interval Auto dosing Money	Amount of money for auto dosing cycles(0~65535)
44	ACA3	Accumulated Auto dosing Money	Amount of money for auto dosing cycles(0~65535)
45	ACdP	Accumulated number of WaveForce operation in cycles	Number of WaveForce operation in cycles(0 ~ 65535)
46	ACtL	Accumulated Number of Tub Clean cycles	Number of Tub Clean cycles(0 ~ 65535)

* Interval Cycles (Interval means Since last data collecting)

* Accumulated Cycles (Accumulated means Total cycles in washer/dryer's life time not include service cycles or trouble cycles)

* These items (No. 33~36) are not applied this program

* Price setting varies by country

* Set your country from **Loc 1** mode (Refer *How to enter the* **E4PE**)

* After EEPT, reset your country (Default country is EPN)

MAINTENANCE

Care after wash

After the cycle is finished, wipe the door and the inside of the door seal to remove any moisture. Leave the door open to dry the washer tub interior. Wipe the body of the washing machine with a dry cloth to remove any moisture

⚠ WARNING

- **Unplug the washer before cleaning to avoid the risk of electric shock.** Failure to follow this warning can cause serious injury, fire, electrical shock, death.
- **Never use harsh chemicals, abrasive cleaners, or solvents to clean the washer.** They will damage the finish.
- **Do not use volatile substances (benzene, paint thinner, alcohol, acetone, etc.) or detergents with strong chemical components when cleaning the washing machine.** Doing so may cause discoloration or damage to the machine, or it may cause a fire.
- Certain internal parts are intentionally not grounded and may present a risk of electric shock only during servicing. Service personnel - Do not contact the following parts while the appliance is energized: pump, valve, motor, control board.

Storing the Washer

If the washer will not be used for an extended period of time and is in an area that could be exposed to freezing temperatures:

1. Turn off water supply tap.
2. Disconnect hoses from water supply and drain water from hoses.
3. Plug the power cord into a properly grounded electrical outlet.
4. Add 1 gallon of nontoxic recreational vehicle (RV) antifreeze to the empty wash drum. Close door.
5. Unplug the power cord, dry the drum interior with a soft cloth, and close the door.
6. Remove the inserts from the dispenser. Drain any water in compartments and dry the compartments.
7. Store the washer in an upright position.
8. To remove the antifreeze from the washer after storage, run washer through a complete cycle using detergent. **Do not add laundry!**

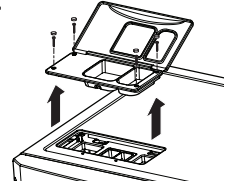
ⓘ NOTE

- Not all of the RV antifreeze will be expelled.
- Weekly cleaning of the detergent dispenser will ensure problem free operation.

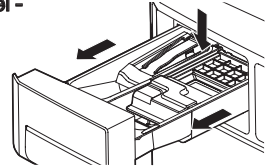
Cleaning the Dispenser

1. The dispenser should be cleaned periodically to remove buildup from detergent and other laundry products.

- Single model -

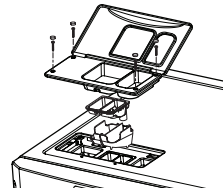


- Stack model -

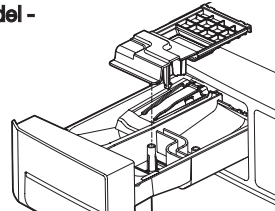


2. Remove the inserts from the drawer, and clean them with warm water and a soft cloth or brush to remove any residue or buildup. Wipe out the inside of the drawer opening with a damp cloth. Reassemble the drawer and reinstall in the drawer opening.

- Single model -



- Stack model -



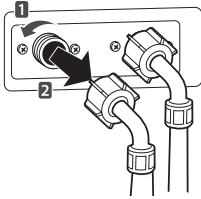
ⓘ NOTE

- Do not use anything other than water to clean the drawer, inserts, and drawer opening.

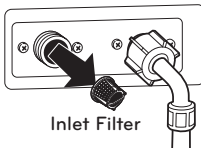
Cleaning the water inlet filters

Clean the water inlet filters periodically to prevent clogging. Take extra care to clean the water inlet filters for areas using hard water. Water may not be supplied if there are foreign objects, such as rust, sand, or stones in the water inlet filters.

- 1 Pull out the plug to turn off the washing machine.
- 2 Turn off the faucets connected with the water inlets.
- 3 Remove the water inlet hoses.



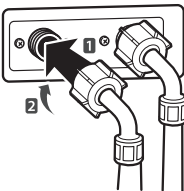
- 4 Pull out the water inlet filter.



- 5 Remove foreign objects from the water filter inlet.

- Soak the water filter inlets in white vinegar or a lime scale remover or use a toothbrush to remove foreign objects and rinse thoroughly.

- 6 Press the water filter inlets back into place.
- 7 Reattach the water lines to the washing machine.



⚠ WARNING

- **Unplug the power cord and turn off the faucets before cleaning.** Failure to do so may cause electric shock.
- **Do not use the washing machine without the inlet filters.** If you use the washing machine without the inlet filters it will cause leaks and malfunction.
- If you use the washing machine in an area with hard water, the inlet filter may clog due to lime buildup.

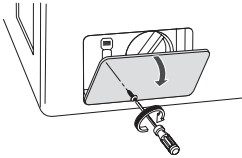
! NOTE

- **! E** message will blink on the display when the water pressure in the detergent drawer is weak or an inlet filter is clogged with dirt. Clean the inlet filter.

Cleaning the drain pump filter

The washing machine fails to drain if the drain pump filter is clogged. Periodically clean the drain filter to prevent clogging with foreign objects.

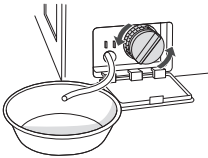
- 1 Pull out the plug to turn off the washing machine.
- 2 Open the drain pump filter cover.



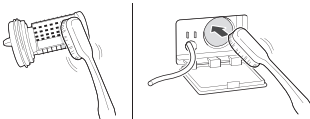
- 3 Unclip the drain hose and remove the plug from the drain hose to drain the remaining water.



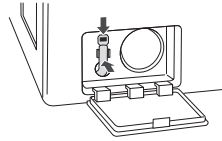
- 4 Twist the pump filter counterclockwise to remove.



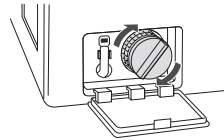
- 5 Clean the pump filter and opening.



- 6 Recap the plug onto the drain hose and reattach the drain hose.



- 7 Insert the drain pump filter.



- 8 Close the drain pump filter cover.

⚠ WARNING

- **Make sure to pull out the plug before cleaning.** Failure to do so may cause electric shock.
- Opening the drain filter will result in water overflowing if there is water in the washer tub. **Make sure to check if the water is completely drained before opening the drain filter.**
- If you use the washing machine with the drain filter reassembled incorrectly after cleaning it, or if you use the machine without the filter, it may cause leaks or malfunction of the washing machine.

❗ NOTE

- **DE** message will blink when the drain pump filter is clogged with dirt. Clean the drain pump filter.

Clean the door seal

Clean the door seal once a month to prevent build-up of dirt in the door seal.

- 1 Wear rubber gloves and protective goggles.
- 2 Dilute 3/4 cup (177 ml) of liquid chlorine bleach in 1 gallon (3.8 L) of water.
- 3 Soak a sponge or a soft cloth in this diluted solution and wipe down all around the door seal.
- 4 Wipe any moisture with a dry towel or cloth after cleaning.
- 5 Leave the door open to allow the door seal to dry completely.

⚠ CAUTION

- Cleaning the door seal with an undiluted solution may cause malfunction of the door seal and washing machine parts.

Clean the drum, TUB CLEAN

Using the washing machine in a humid space for a long period of time may lead to a buildup of black mold and germs in the air inside the washer tub and affect your health. If you clean the washer tub regularly on a weekly basis using TUB CLEAN it will keep the washer tub clean for hygienic use.

- 1 Add tub cleaner or lime scale remover into the detergent dispenser drawer.
 - Do not exceed the maximum detergent limit line when you add it. Detergent may remain in the washer tub after cleaning.
 - When you use liquid chlorine bleach, load it into the liquid chlorine bleach compartment. When you use a powdered cleaner, add it into the main wash detergent compartment.
 - When you use cleaning tablets, place them directly into the washer tub. (Do not add cleaning tablets to the drawer.)
- 2 Do operate tub clean.

! NOTE














- Never load laundry while using TUB CLEAN. The laundry may damage or become contaminated. Make sure to clean the washer tub when it is empty.
- Leave the door open after finishing the laundry to keep the tub clean.
- TUB CLEAN should be repeated weekly.
- Safely and conveniently secure the door slightly ajar with a magnetic door plunger. This will promote air circulation and allow the interior of the machine to dry.

! NOTE

- Wave Force process during the Rinse step helps in maintaining tub hygiene. The tub is cleaned by rotating the water-filled tub at an optimized RPM.
- Wave Force is intrinsic within the Rinse step. No additional setting is required.
- Wave Force is NOT a substitute for the TUB CLEAN cycle. TUB CLEAN should still be repeated weekly to maintain hygienic use.

ERROR MODE

Meaning of Error Codes that LED displays during occurrence of problem.

Problem	Possible Cause	Solution
	<ul style="list-style-type: none"> Water supply is not adequate in area. Water supply taps are not completely open. Water inlet hose is bent. The filter of the inlet hose clogged. 	<p>Check another tap in the house. Fully open tap.</p> <p>Straighten hose. Check the filter of the inlet hose.</p>
	<ul style="list-style-type: none"> Drain hose is bent or clogged. The drain filter is clogged. 	<p>Clean and straighten the drain hose.</p> <p>Clean the drain filter.</p>
	<ul style="list-style-type: none"> Load is too small. Load is out of balance. The appliance has an imbalance detection and correction system. If individual heavy articles are loaded (bath mat, bath robe, etc.) and the imbalance is too great, after several attempts to restart the spin cycle the machine will stop and the error code will be displayed. 	<p>Add 1~2 similar items to help balance the load.</p> <p>Rearrange load to allow proper spinning.</p>
	<ul style="list-style-type: none"> Is the door opened or not completely closed? 	<p>Close the door completely.</p> <p>* If it will not open, call for service.</p>
	<ul style="list-style-type: none"> Door lock is broken. 	<p>Check the door switch.</p>
	<ul style="list-style-type: none"> The water overfills due to a faulty water valve. 	<p>Close the water tap.</p> <p>Unplug the power plug.</p> <p>Call for service.</p>
	<ul style="list-style-type: none"> The water level sensor malfunction. 	
	<ul style="list-style-type: none"> Overload in motor. 	<p>Restart the cycle after 30 minutes.</p> <p>If  is not released, call for service.</p>
	<ul style="list-style-type: none"> Disconnection of card reader cable. 	<p>Check the card reader wire.</p>
	<ul style="list-style-type: none"> Thermistor is opened or shorted. 	<p>Thermistor should be replaced.</p>
	<ul style="list-style-type: none"> Out of balance sensor is defective. 	<p>Sensor should be replaced.</p>
	<ul style="list-style-type: none"> Malfunction in Heater system. 	<p>Check the heater and wire.</p>

POWER FAIL RECOVERY

In case of power failure, the machine stops running but the time display remains on, showing the time just before power failure.

DEFAULT WASHER SETTINGS

Default Settings	Default
Wash Time	8 Minutes
Rinse Time	17 Minutes
Spin Time	11 Minutes
Rinsing times	Twice
Coin #1 Value	10
Coin #2 Value (kiosk)	10
Vend Price	2.00
Add super wash price (Auto dosing price)	0.50
Top Spin speed	1200 rpm

SPECIFICATIONS

Model	
Name	Front-loading Washing Machine
Power supply	220-240V~, 50Hz
Size	700 mm (W) X 770 mm (D) X 983 mm (H), 1396 mm (D with door open) 27"(W) X 30 ¹ / ₄ "(D) X 38 ¹¹ / ₁₆ "(H), 52" (D with door open)
Weight	87 kg
Wash capacity	10 kg
Spin speed	1200 rpm max.
Permissible water pressure	1.0 - 10.0 kgf/cm ² (100 - 1000kPa)

NOTE

- Specifications subject to change by manufacturer.
- Price setting varies by country
- Set your country from **LOC** mode (Refer *How to enter the* **TYPE**)
- After EEPT, reset your country (Default country is EPN)

MEMO

MEMO

